Parts Catalog

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Orbit™

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Parts Catalog Usage Guide

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SYMBOL DEFINITION

Throughout this catalog you will notice letters to draw your attention to specific footnotes which are located at the bottom of the page or below specified charts.

Examples:

A,B,C etc.	=	Special Comments
NOTE:	=	General information pertaining to that specific page
NLA	=	No Longer Available

HARDWARE MEASUREMENTS

The measurements for the hardware will be listed as follows:

Screws, Bolts	Diameter X Thread Count/Pitch X Length
Washers	Inside Diameter X Outside Diameter X Thickness
Spacers	Inside Diameter X Outside Diameter X Length

For your convenience, we have supplied an area for you to list your Invacare Representatives.

Name	Phone Numbers

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Frame Finishes and Touch Up Paint

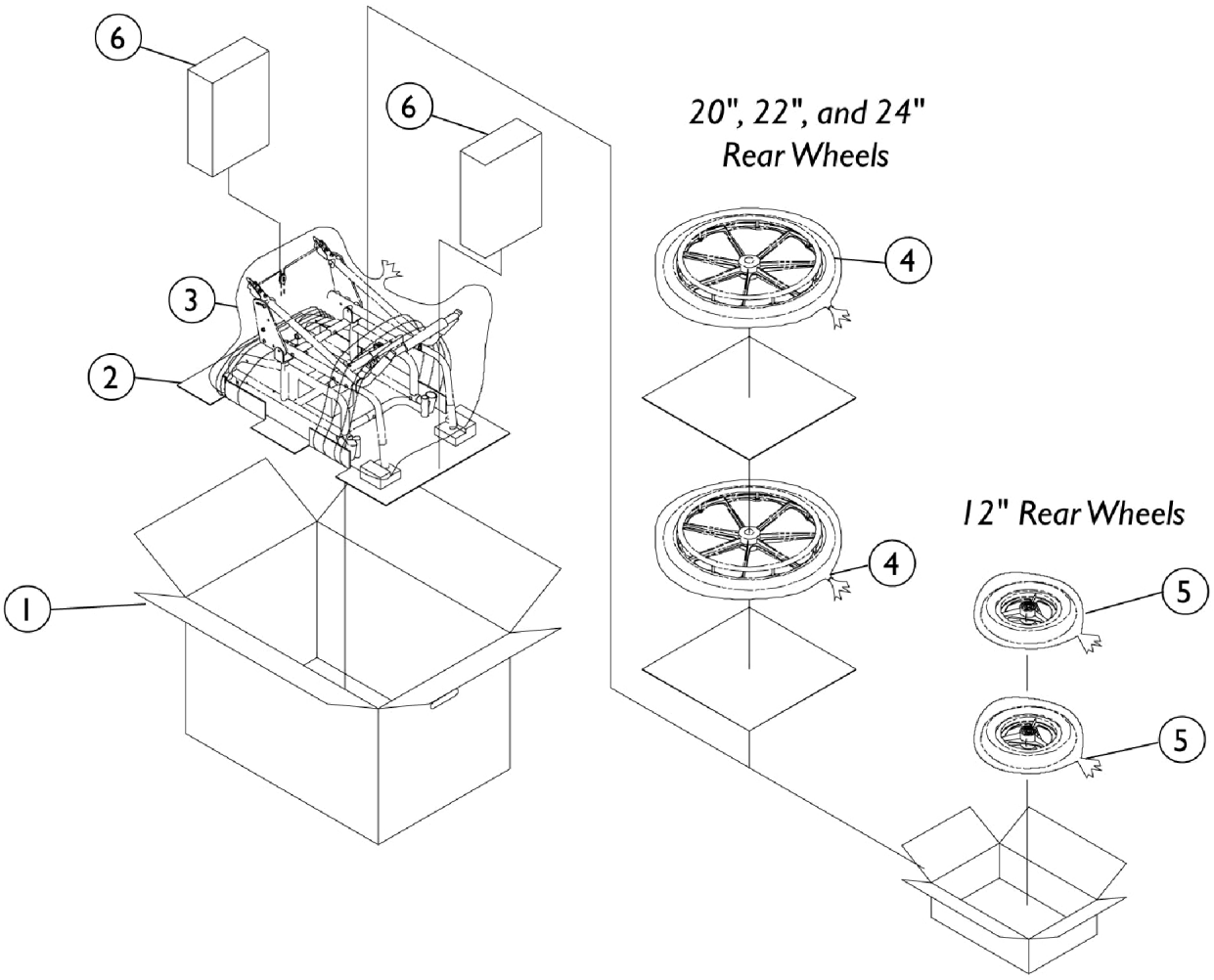
Contemporary Color Numbers	Touch-Up Paint (.6 oz.)	Color
22P	1033376	Anthracite
115P	1133371	Black Prism
102P	1101327	Denim Blue
66P	1046322	Electric Purple
80P	1073892	Evergreen with Navy
101P	1101325	Jeweled Green
84P	1073896	Lavender
105P	1101326	Midnight Blue
103P	1101324	Mocha Frost
33P	1031455	Red
83P	1073895	Royal Blue with Grape
60P	1101318	Silver Metallic
24P	1031450	Wet Black
29P	1031447	White
Too Hot Color Numbers	Touch-Up Paint (.6 oz.)	Color
119P	1133375	Bubblegum Pink
61P	1046321	Electric Red
118P	1133374	Fruit Fusion
120P	1133376	Grape Madness
116P	1133372	Sunkissed Orange
30P	1074167	Sunny Yellow
117P	1133373	Tangerine Red
Way Cool Color Numbers	Touch-Up Paint (.6 oz.)	Color
123P	1133379	Celestial Purple
122P	1133378	Cosmic Blue
62P	1046320	Electric Blue
79P	1101316	Electric Teal
125P	1133381	Emerald Green
127P	1133383	Grasshopper Green
121P	1133377	Lolly Pop Blue
126P	1133382	Shamrock Green
124P	1133380	Vivid Violet

Frame Finishes and Touch Up Paint

Sparkle Frame Finishes

Part Number	Color
72P	Black w/Twilight Sparkle
73P	Black w/Gold Sparkle
74P	Black w/Green Sparkle
75P	Black w/Blue Sparkle
76P	Black w/Red Sparkle
88P	Wet Black w/Twilight Sparkle

Packaging, Literature, and Decals



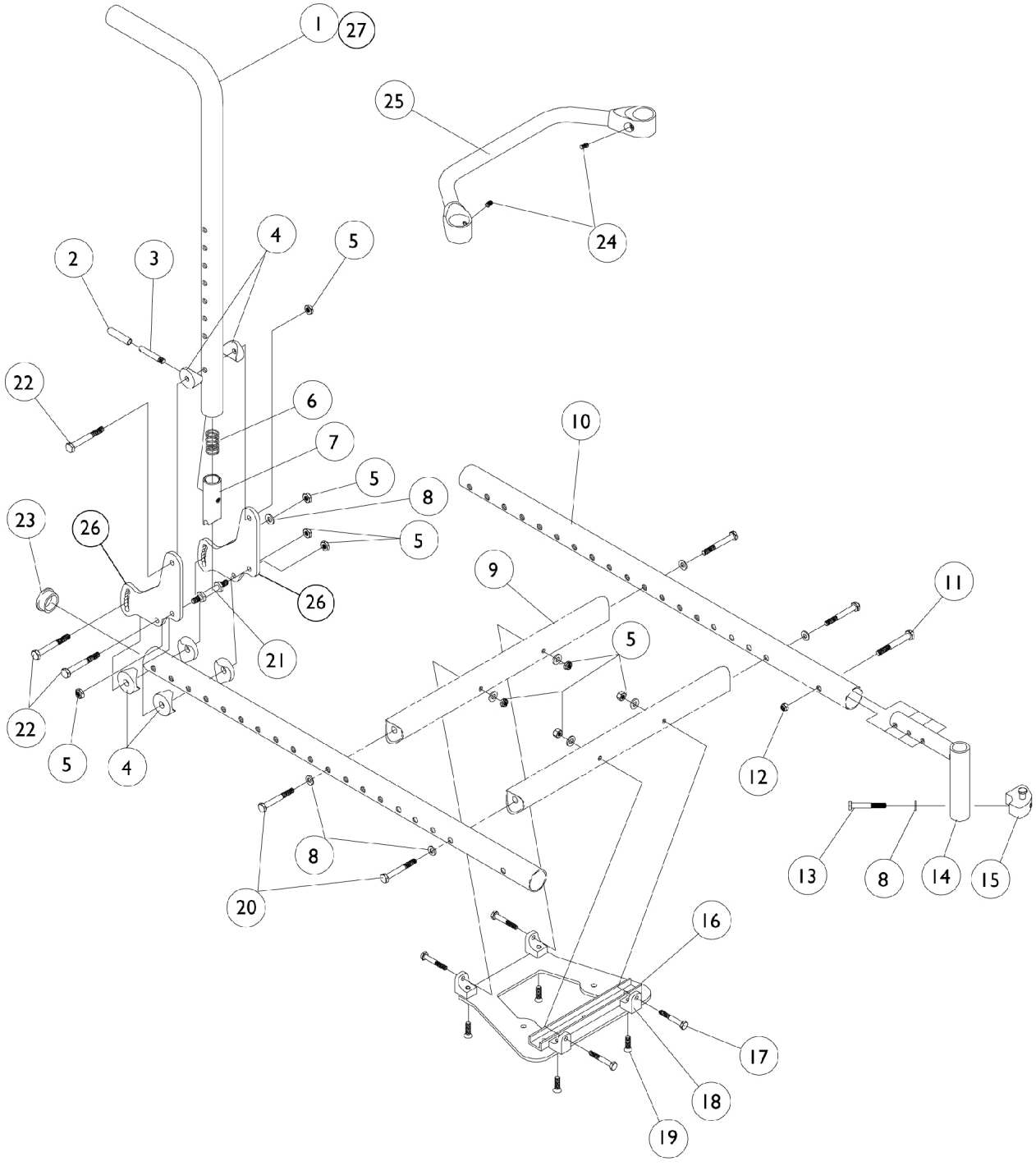
Packaging, Literature, and Decals

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1045583	Carton, Shipper	1	1
2		1049222	Insert, Bottom Pad	1	1
3		1015592	Bag, Poly (72" L x 35" W x 19" D)	1	1
4	A	1026111	Bag, Poly	1	2
5	B	1021866	Bag, Poly (15" Wide x 26" Long)	1	1
6		40131X011	Carton, Front Riggings	1	2
	C	1073955	Owner's Manual	1	1
	C	1073845	Decal, Orbit (Black)	1	1
	C	1074077	Decal, Orbit (White)	1	1
	C	1095497	Decal, Invacare Logo	1	1
	C	1120033	Decal, Warning	1	1
	C	1035900	Decal, Transportation	1	1
	C	See Chart	Packaging, Literature, and Decals	1	1

NOTE: A - 20", 22", and 24" Rear Wheels
B - 12" Rear Wheels
C - Not Shown

When adjusting or replacing parts please refer to your Owner's Manual for assistance.

Seat Frame Assembly and Back Canes



Seat Frame Assembly and Back Canes

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1059249	Back Cane, Fixed Height	1	2
2		1059271	Tip, Protective (Black)	1	2
3		1058545	Lever, Actuator	1	2
4		40157X020	Spacer, Coved (1/4 x 1 x 9/16")	1	6
5		1065362	Locknut (1/4-28)	1	2
6		1011511	Spring, Compression (1")	1	2
7		1058232	Plug, Latch	1	2
8		1026907	Washer (1/4 x 1/2 x 1/16")	1	8
9		See Chart	#9 Crossmember	1	1
10		1082508	Seat Rail -Right (Black)	1	1
10		1082509	Seat Rail -Left	1	1
11		1074640	Screw, Allen Head (1/4-28 x 1-1/4")	1	2
12		1025765	Locknut (1/4-28)	1	2
13		1052957	Screw, Hex Head (1/4-20 x 2")	1	2
14		1086389	Support Tube, Front Rigging -Right	1	2
14		1086390	Support Tube, Front Rigging -Left	1	2
15		1054571	Kit, Sector Block - Right	1	1
15		1054572	Kit, Sector Block - Left	1	1
16		1073711	Seat Plate, Upper	1	1
17		1055310	Screw, Hex Head (1/4-28 x 1-1/4")	1	4
18		1071982	L-Bracket	1	4
19		1074191	Screw, Socket C'Sunk Head Cap (1/4-28 x 1/2")	1	4
20		1055348	Screw, Hex Head Cap (1/4-28 x 1-3/4")	1	4
21		1059127	Pin, Locking	1	2
22		1055349	Screw, Hex Head (1/4-28 x 2")	1	6
23		1027095	Plug Button, Black (7/8")	1	2
24		1045495	Screw, Socket Head (1/4-20 x 1/4")	1	2
25		See Chart	#25 Spreader Bar	1	1
26		1059109	Mounting Plate, Backrest	1	2
27		1061484	Grip, Foam (Black) (5")	1	2

Seat Frame Assembly and Back Canes

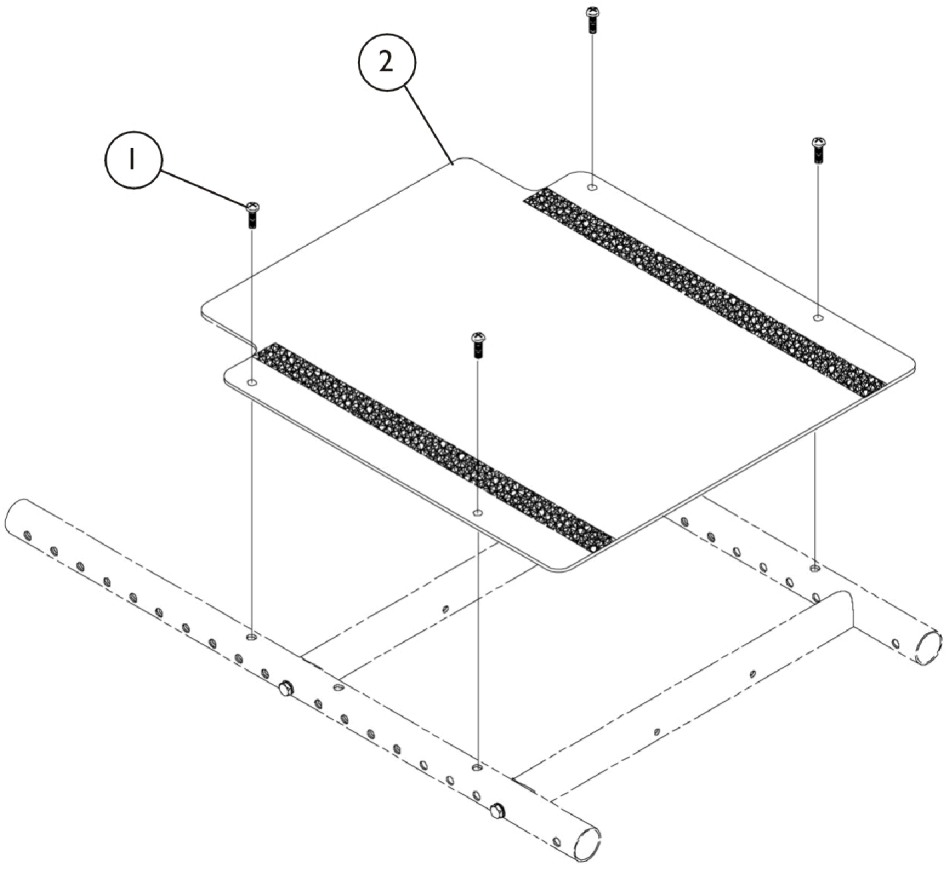
#9 Crossmember

10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1058329	1058330	1058331	1058332	1058333	1058334	1058335

#25 Spreader Bar

10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1042506	1042507	1042508	1042509	1042510	1042511	1042512

Seat Pans



Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1008495	Screw, Button Head Cap (1/4-20 x 1-1/2")	1	4
	A	1025195	Locknut (1/4-20)	1	4
2		See Chart	#2 Seat Pans	1	1

NOTE: A - Not Shown

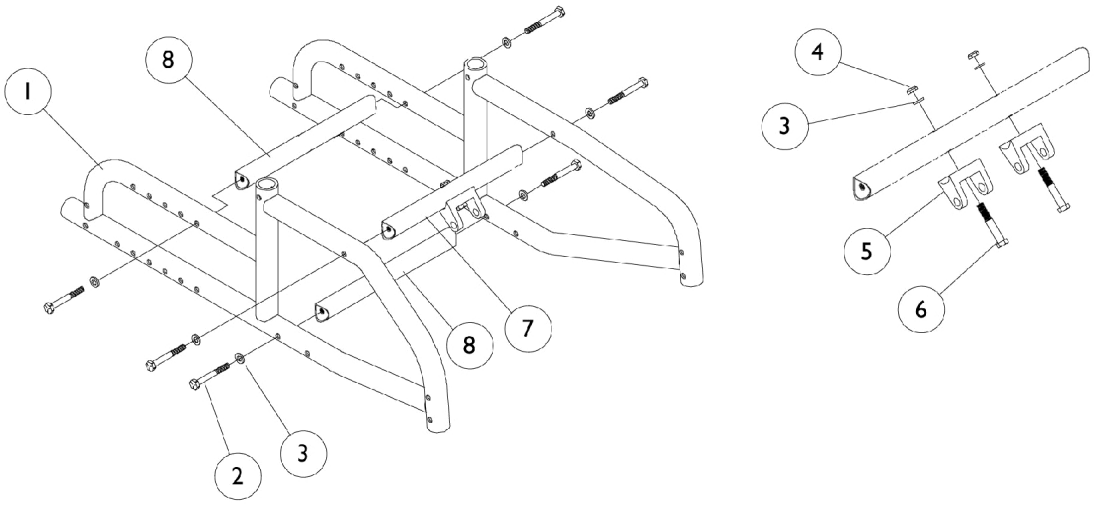
#2 Seat Pans

Seat Pans

#2 Seat Pans

Seat Depth	10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
10-13"	1071198	1071199	1073589	1073590	1073591	1073592	1073593
14-16"	1073594	1073595	1073596	1073597	1073598	1073599	1073600

Base Frames and Hardware



Base Frames and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881069533	Frame, Standard (24" Long) -Right	1	1
1	A	8881069534	Frame, Standard (24" Long) -Left	1	1
1	A	8881069535	Frame, Large (28" Long) -Right	1	1
1	A	8881069536	Frame, Large (28" Long) -Left	1	1
2		1055348	Screw, Hex Head Cap (1/4-28 x 1-3/4")	1	6
3		1026907	Washer (1/4 x 1/2 x 1/16")	1	8
4		1025765	Locknut (1/4-28)	1	2
5		1071841	Bracket, Cylinder Mount	1	2
6		1055347	Screw, Hex Head (1/4-28 x 1-1/2")	1	4
7		See Chart	#7 Crossmember	1	1
8		See Chart	#8 Crossmember	1	1
	B	See Chart	Growth Kits	1	1

NOTE: A - Specify frame color when ordering.
B - Includes items 2, 3, 7 and 8.

#7 Crossmember

10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1071183	1071184	1071185	1071186	1071187	1071188	1071189

#8 Crossmember

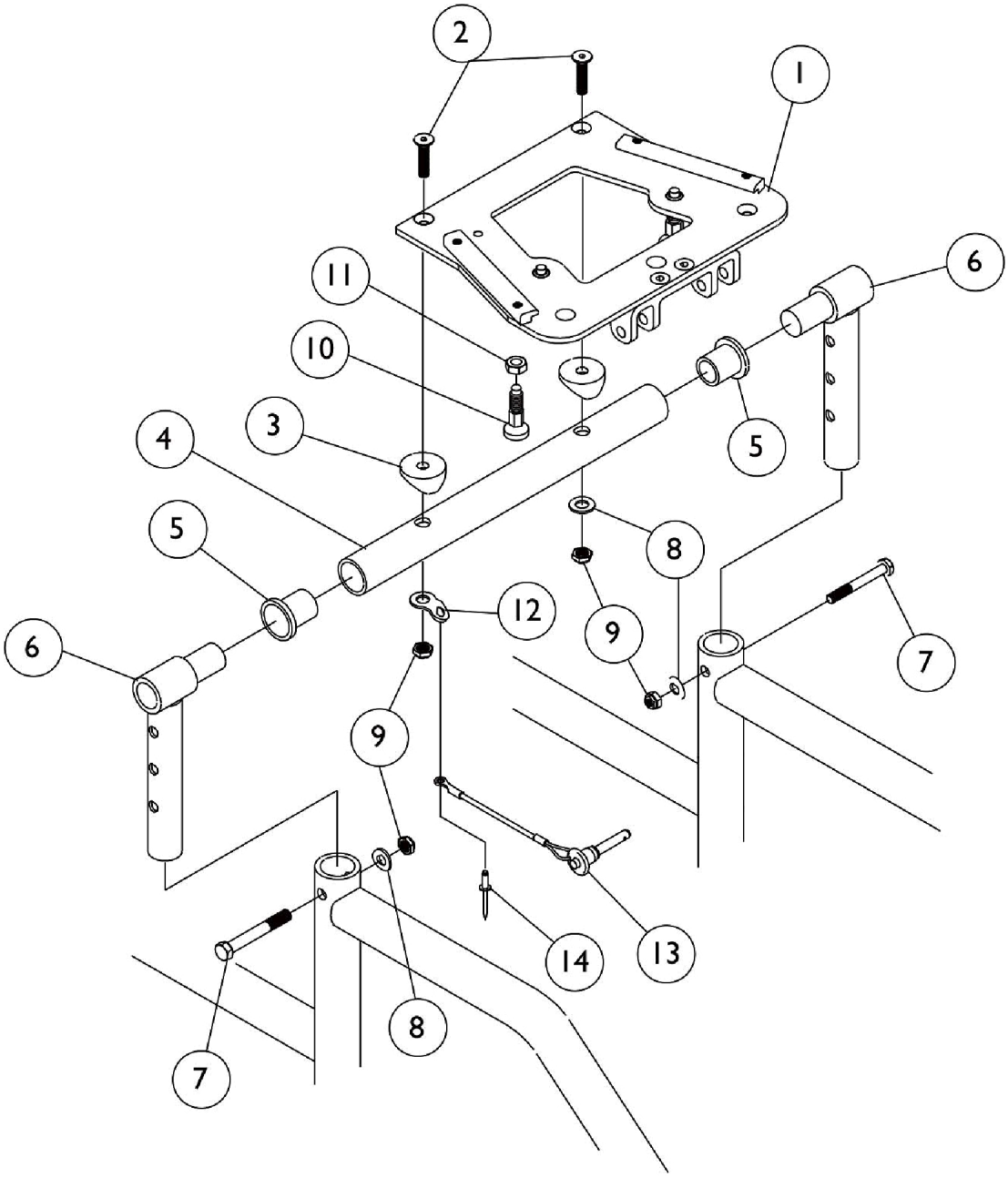
10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1058329	1058330	1058331	1058332	1058333	1058334	1058335

Growth Kits

Desired Chair Width Shown - Growth kits contain items 2,3,7,8 along with the required Seat Pivot Crossmember and Hardware. A Spreader Bar, Stroller Handles, Footplates, and Wheel Lock Extensions may also be needed.

10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1076267	1076268	1076269	1076270	1076271	1076272	1076273

Seat Pivot and Lower Seat Plate Assembly



Seat Pivot and Lower Seat Plate Assembly

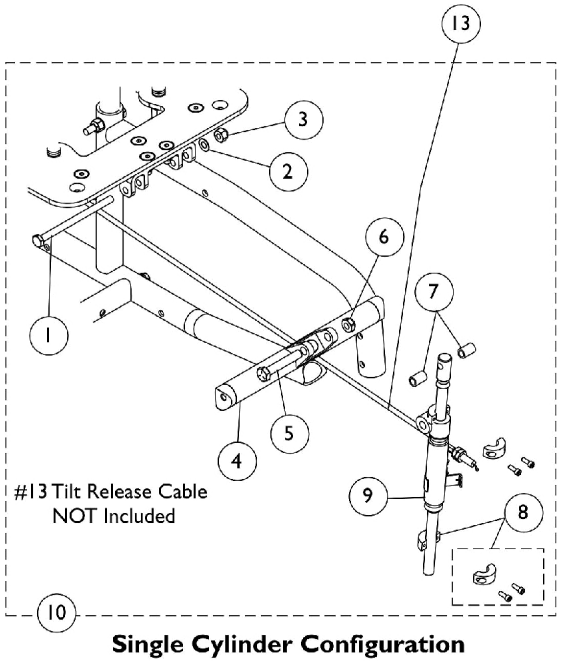
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1073713	Seat Plate, Lower	1	1
2		1060097	Screw, Hex Head Cap (1/4-28 x 1-1/2")	1	2
3		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
4		See Chart	#4 Pivot Crossmember	1	1
5		1071166	Bushing, Pivot	1	2
6		1071162	Pivot, Seat Frame	1	2
7		1055310	Screw, Hex Head (1/4-28 x 1-1/4")	1	2
8		1002104	Washer, Flat (1/4 x 1/2 x 1/16")	1	3
9		1065362	Locknut (1/4-28)	1	2
10		1080085	Pin, Spring Loaded Plunger	1	2
11		1073708	Nut, Hex Jam (1/2-13)	1	2
12		1026903	Tie Down Tab	1	1
13		1045470	Pin, Quick Release with Lanyard	1	1
14		16348X000	Rivet (3/16 x 7/16")	1	1

NOTE: A - Includes Items 10 and 11

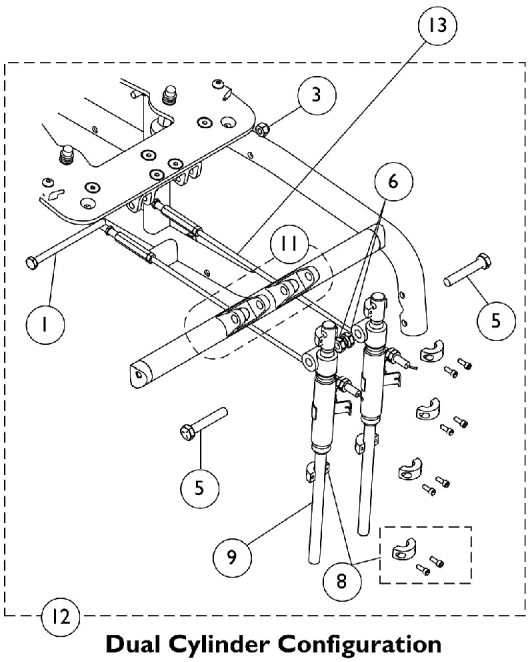
#4 Pivot Crossmember

10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1073572	1073573	1073574	1073575	1073576	1073577	1073578

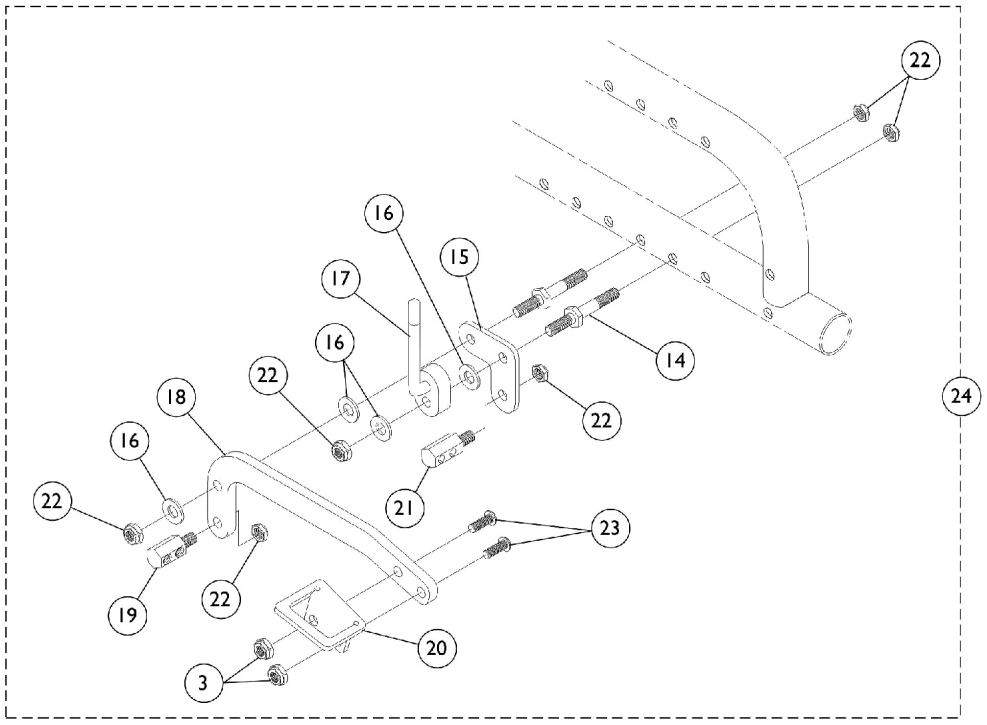
Tilt Mechanism



Single Cylinder Configuration



Dual Cylinder Configuration



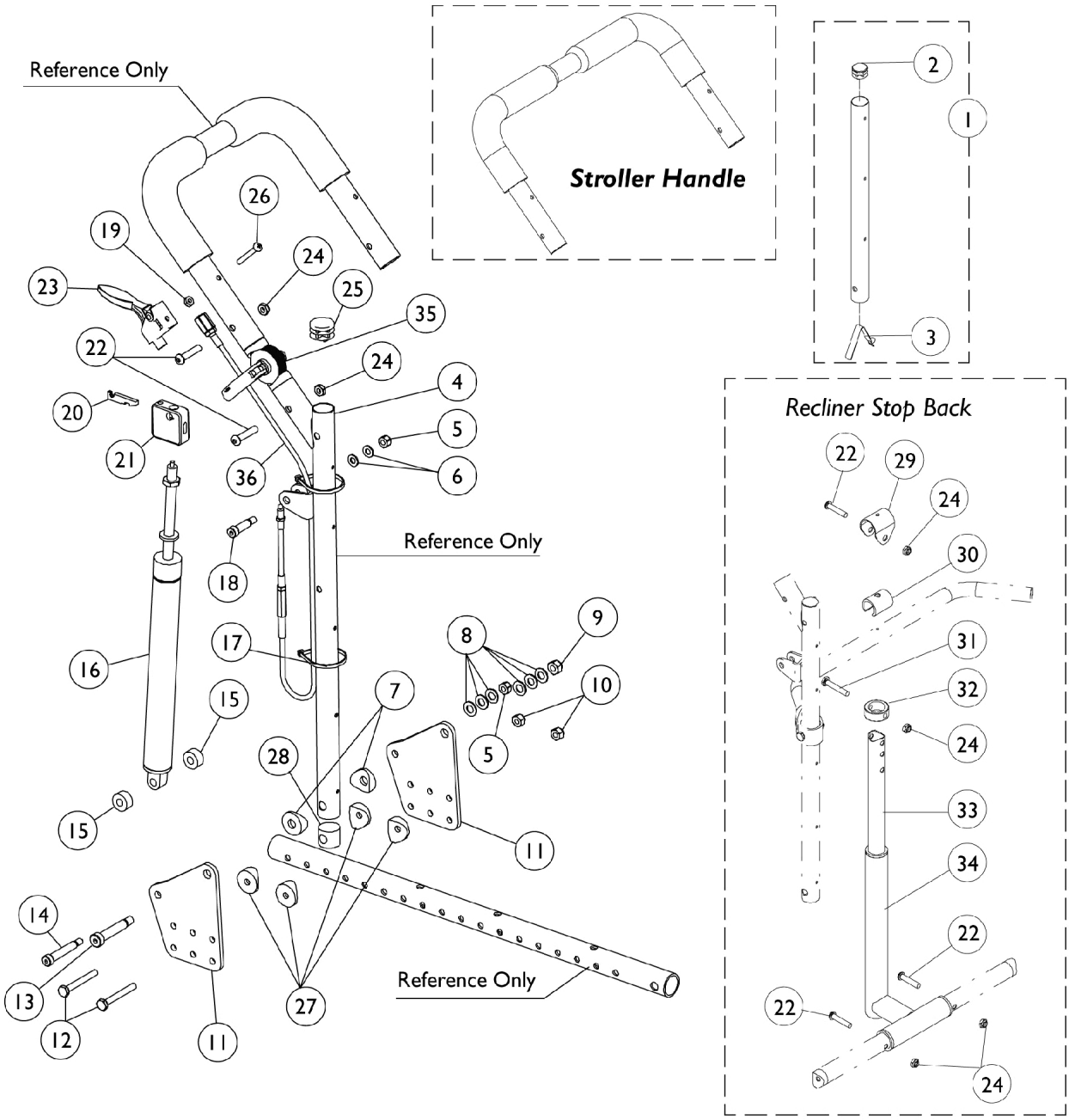
Tilt Foot Lever

Tilt Mechanism

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1071165	Screw, Hex Head (1/4-28 x 3-3/4")	1	1
2		1002104	Washer, Flat (1/4 x 1/2 x 1/16")	1	1
3	A	1065362	Locknut (1/4-28)	1	2
4		1071842	Bracket, Cylinder Mounting -Single Cylinder	1	2
5		1044939	Screw, Hex Head (5/16-18 x 1-3/4")	1	2
6	B	1028769	Locknut (5/16-18)	1	2
7		1073897	Spacer (1/4 x 3/8 x 9/16")	1	2
8	B	1073707	Clamp, Cylinder with Screws	1	4
9	B	1037658	Cylinder, Lock - Left	1	2
10	C	1073709	Single Cylinder Tilt Assembly	1	1
11	G	1071979	Kit, Cylinder Mounting Bracket Hardware - Dual Cylinder	1	1
12	D	1073710	Dual Cylinder Tilt Assembly	1	1
13	E	1073876	Cable, Tilt Release	1	1
14		1073837	Pin, Locking	1	2
15		1072026	Plate, Mounting	1	1
16		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	4
17		1076398	Lock, Foot Lever	1	1
18		1072027	Bracket, Foot Pedal	1	1
19		1074778	Bolt, Cable (Front)	1	1
20		1072025	Foot Pedal	1	1
21		1082617	Bolt, Cable (Rear)	1	1
22		1025765	Locknut (1/4-28)	1	6
23		1055305	Screw, Button Head Socket Cap (1/4-28 x 3/4")	1	2
24	F	1071169	Tilt Foot Lever Assembly	1	1

NOTE:
A - 1 ea. required for items 10 and 12. 2 ea. required for item 24.
B - Quantity per assembly figures shown are for the Dual Cylinder configuration. Refer to image for quantities on Single Cylinder configuration.
C - Includes items 1-9. Does not include item 13.
D - Includes items 1,3,5,6,8,9, and 11. Does not include item 13.
E - Not included with items 10 or 12.
F - Includes items 3, 14-23.
G - Includes 2 ea. Screws (1/4-28 x 1-1/2"), 2 ea. Cylinder Brackets, 2 ea. Washers, and 2 ea. Locknuts (1/4-28).

Recliner Back Assembly



Recliner Back Assembly

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1070998	Tube, Headrest Extension w/ Plug Button & Spring Button - Right	1	1
1		1070999	Tube, Headrest Extension w/ Plug Button & Spring Button - Left	1	1
2		1027095	Plug Button, Black (7/8")	1	2
3		1024713	Spring Button Lock	1	2
4		1076527	Back Cane, Recliner -Right	1	1
4		1076528	Back Cane, Recliner -Left	1	1
5		1025736	Locknut (1/4-20)	1	4
6		1026907	Washer (1/4 x 1/2 x 1/16")	1	4
7		1071729	Spacer, Coved (3/8 x 1 x 9/16")	1	4
8		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	12
9		1026158	Locknut (5/16"-18)	1	2
10		1065362	Locknut (1/4-28)	1	4
11		1071739	Bracket, Recliner	1	4
12		1055349	Screw, Hex Head (1/4-28 x 2")	1	4
13		1071737	Screw, Socket Head Shoulder (3/8 x 1-5/8")	1	2
14		1071736	Screw, Socket Head Shoulder (5/16 x 1-5/8")	1	2
15		1069736	Bushing (3/8")	1	4
16		1076526	Cylinder, Recliner	1	2
17		1021260	Cable Tie (5-5/8" Long)	1	4
18		1050153	Screw, Socket Head Shoulder (5/16 x 7/8")	1	2
19		1025735	Locknut (#10-32)	1	2
20		1071735	Lever, Cylinder Release	1	2
21		1071718	Bracket, Cylinder Release	1	2
22		1055309	Screw, Button Head (1/4-28 x 1-1/4")	1	7
23		1078318	Handle, Cable Release	1	2
24		1025765	Locknut (1/4-28)	1	6
25		1029501	Plug Button (1")	1	2
26		1026107	Screw, Phillips Pan Head (#10-32 x 1-3/8")	1	2
27		40157X020	Spacer, Coved (1/4 x 1 x 9/16")	1	8
28		1081265	Plug	1	2
29		1083926	Clamp	1	1
30		1083905	Bushing	1	1
31		1055347	Screw, Hex Head (1/4-28 x 1-1/2")	1	1
32		1083906	Stop Ring	1	1
33		1083928	Tube, Upper	1	1
34		1082635	T-Tube, Lower	1	1
35	A	1114690	Stroller Handle Hinge Hardware	2	1
36		1082638	Cable Release Assembly	1	2

NOTE: A - Includes items 22 and 24.

Recliner Upholstery and Reclining Back Kits

Stroller Handles

10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1082618	1082619	1082620	1082621	1082622	1082623	1082624

Back Upholstery

10" W x 18" H	11" W x 18" H	12" W x 18" H	13" W x 18" H	14" W x 18" H	15" W x 18" H	16" W x 18" H
1082630	1082633	1070990	1070993	1071714	1071717	1071053

Headrests

10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1082636	1082637	1071012	1071013	1071014	1071060	1071061

Headrest Pillows

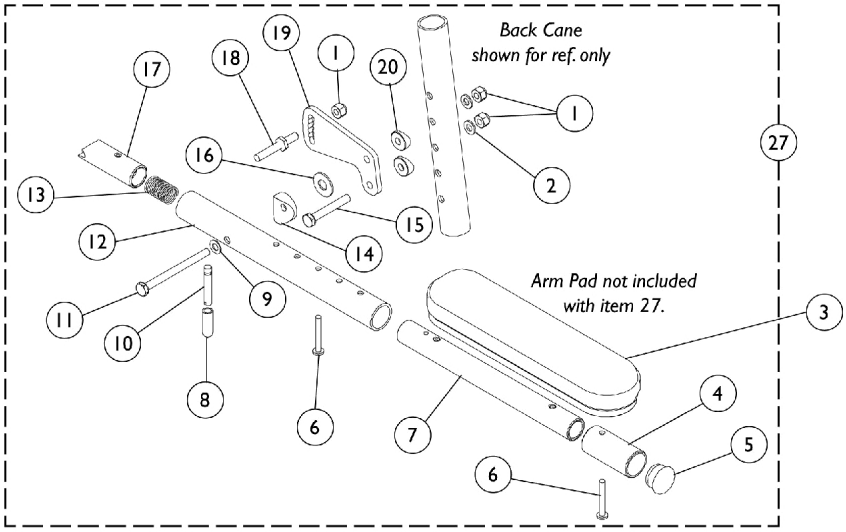
10-11" Wide	12-13" Wide	14-15" Wide	16" Wide
1083914	1071010	1071011	1071058

Orbit Reclining Back Kits

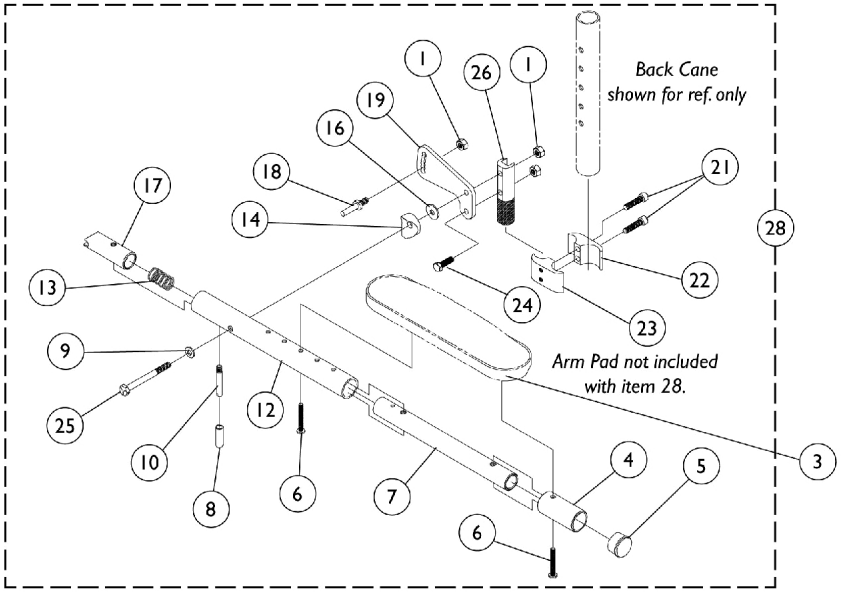
Back Kits contain the following items: Back Upholstery (U240 Black), Headrest Extensions, Headrest Uph., Pillow, Back Canes, Cable Release, and Attaching Hardware.

10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1085202	1085203	1085204	1085205	1085206	1085207	1085208
Chairs using cantalever arms must be converted to T-arms before adding the recliner back kit. Back Canes and Headrest Extensions are painted Black (34P). Back and Headrest Upholstery is Black Nylon (U240).						

Cantilever Arms



Bolt On Cantilever Arm *without* Arm Pads



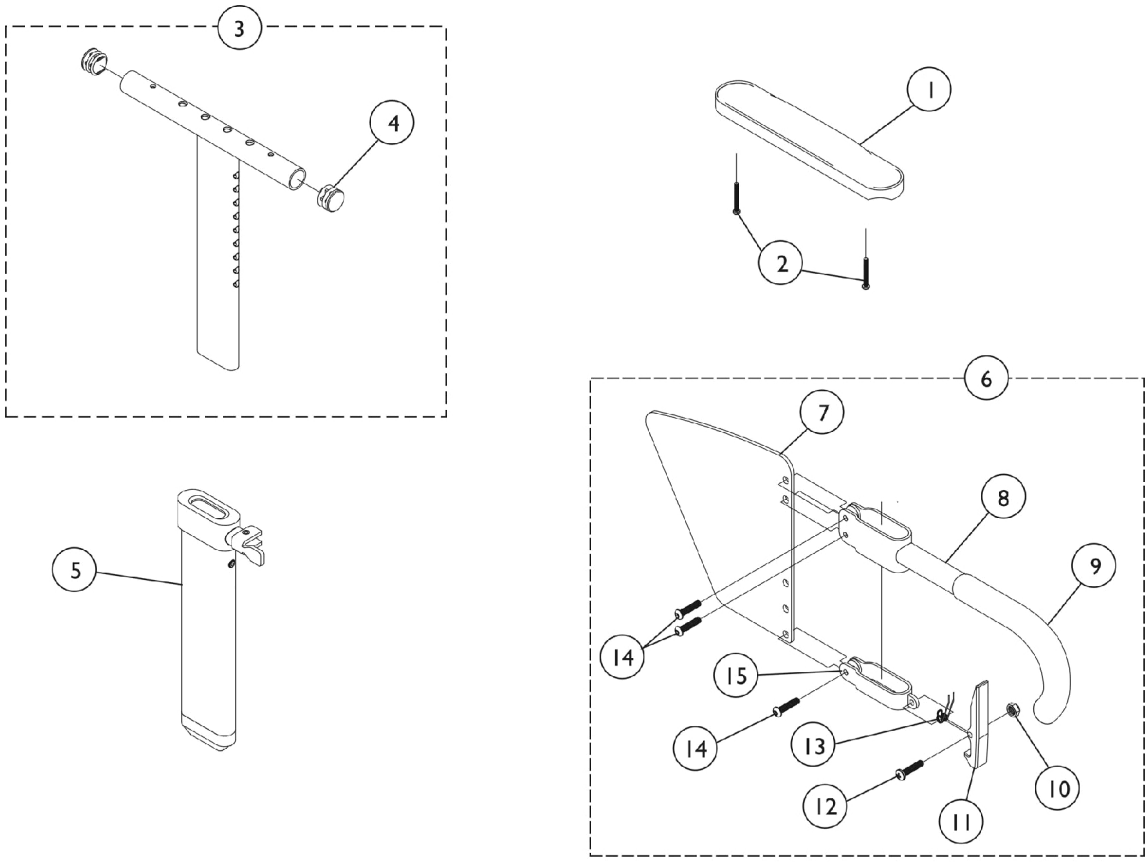
Clamp On Cantilever Arm *without* Arm Pads

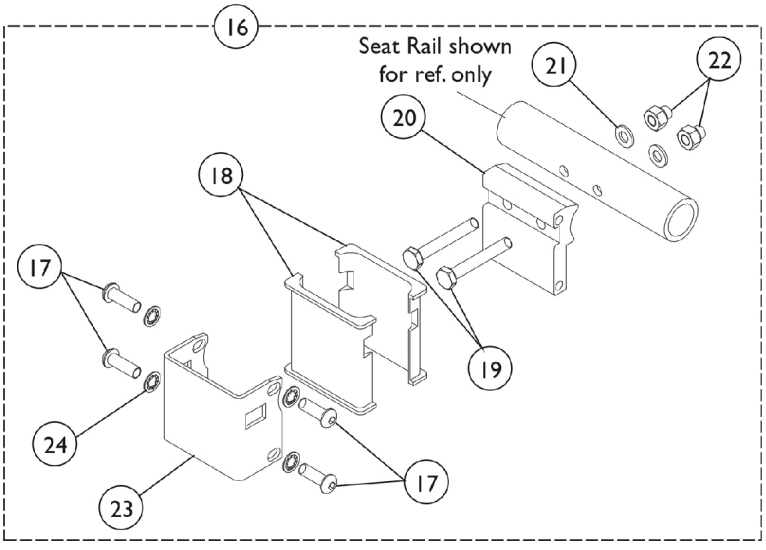
Cantilever Arms

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1065362	Locknut (1/4-28)	1	3
2		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
3	A	8881053578	Arm Pads, Vinyl, Desk Length with Screws (9" L x 2" W)	2	1
3	A	8881053577	Arm Pads, Vinyl, Full Length with Screws (14" L x 2" W)	2	1
4		1042598	Tube, Arm Extension	1	1
5		1056328	Plug Button (1")	1	1
6		1026107	Screw, Phillips Pan Head (#10-32 x 1-3/8")	1	2
7		1068600	Slide Tube, Cantilever Arm	1	1
8		1059271	Tip, Protective (Black)	1	1
9		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	1
10		1058545	Lever, Actuator	1	1
11		1059374	Screw, Hex Head Cap (1/4-28 x 3")	1	1
12		1068588	Arm Tube	1	1
13		1011511	Spring, Compression (1")	1	1
14		40157X020	Spacer, Coved (1/4 x 1 x 9/16")	1	1
15		1055348	Screw, Hex Head Cap (1/4-28 x 1-3/4")	1	1
16		1012371	Washer, Nylon (3/8 x 7/8 x 1/16")	1	1
17		1058232	Plug, Latch	1	1
18		1058231	Pin, Locking	1	1
19		1058542	Bracket, Armrest Mounting	1	1
20		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	2
21		1027268	Screw, Allen Head (1/4-20 x 1")	1	2
22		1043711	Clamp, Non-Threaded	1	1
23		1043712	Clamp, Threaded	1	1
24		1055346	Screw, Hex Head Cap (1/4-28 x 3/4")	1	1
25		1055349	Screw, Hex Head (1/4-28 x 2")	1	1
26		1062787	Arm Support, Clamp On	1	1
27	B	1068654	Kit, Cantilever Arm, Bolt On - Right	1	1
27	B	1068655	Kit, Cantilever Arm, Bolt On - Left	1	1
28	B	1068656	Cantilever Arm, Clamp On -Right	1	1
28	B	1068657	Cantilever Arm, Clamp On -Left	1	1

NOTE: A - Specify upholstery color U67 Black when ordering.
B - Arms do not include Arm Pads, they must be ordered separately.

"T" Arms and Hardware





"T" Arms and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	8881053570	Arm Pads with Screws - Desk Length	2	1
1	A	8881053571	Arm Pads with Screws - Full Length	2	1
2		1026107	Screw, Phillips Pan Head (#10-32 x 1-3/8")	1	2
3		1069639	"T" Arm w/ Plug Buttons, Desk Length - Low Range	1	1
3		1069641	"T" Arm w/ Plug Buttons, Desk Length - High Range	1	1
3		1069643	"T" Arm w/ Plug Buttons, Full Length - Low Range	1	1
3		1069645	"T" Arm w/ Plug Buttons, Full Length - High Range	1	1
4		1027095	Plug Button, Black (7/8")	1	2
5		1069635	Arm Post, Low Range	1	1
5		1069637	Arm Post, High Range	1	1
6		1073424	Kit, Clothing Guard, Low Range - Right	1	1
6		1073425	Kit, Clothing Guard, Low Range - Left	1	1
6		1073422	Kit, Clothing Guard, High Range - Right	1	1
6		1073423	Kit, Clothing Guard, High Range - Left	1	1
7		1069652	Clothing Guard, Low Range	1	1
7		1069651	Clothing Guard, High Range	1	1
8		1069634	Support Tube, Low Range - Right	1	1
8		1073247	Support Tube, Low Range - Left	1	1
8		1069650	Support Tube, High Range - Right	1	1
8		1073246	Support Tube, High Range - Left	1	1
9		1028427	Grip, Foam	1	1
10		1025731	Locknut (#10-32)	1	1
11		1073235	Lock Lever	1	1
12		1025716	Screw, Phillips Head (#10-32 x 11/16")	1	1
13		1073196	Spring	1	1
14		1006773	Screw, Socket Head (1/4-20 x 1/2")	1	3
15		1075069	Clamp, Clothing Guard - Right	1	1
15		1075070	Clamp, Clothing Guard - Left	1	1
16		1069632	Kit, Arm Post Attaching Hardware, Bolt On	1	1
17		1055305	Screw, Button Head Socket Cap (1/4-28 x 3/4")	1	4
18		1069609	Insert, Arm Socket	1	2
19		1055348	Screw, Hex Head Cap (1/4-28 x 1-3/4")	1	2
20		1069629	Bracket, T-Arm Socket (Threaded)	1	1
21		1026907	Washer (1/4 x 1/2 x 1/16")	1	2
22		1085111	Hex Nut (1/4-28)	1	3
23		1069620	Bracket, Socket	1	1
24		1026108	Lockwasher (1/4 x 15/32 x 1/64")	1	4
	B	See Chart	"T" Arm Kits	1	1

NOTE: A - Specify upholstery color U67 Black when ordering.
B - Includes items 1-3 and 5-6.

"T" Arm Kits

Kits Include Items 1-3,5-6

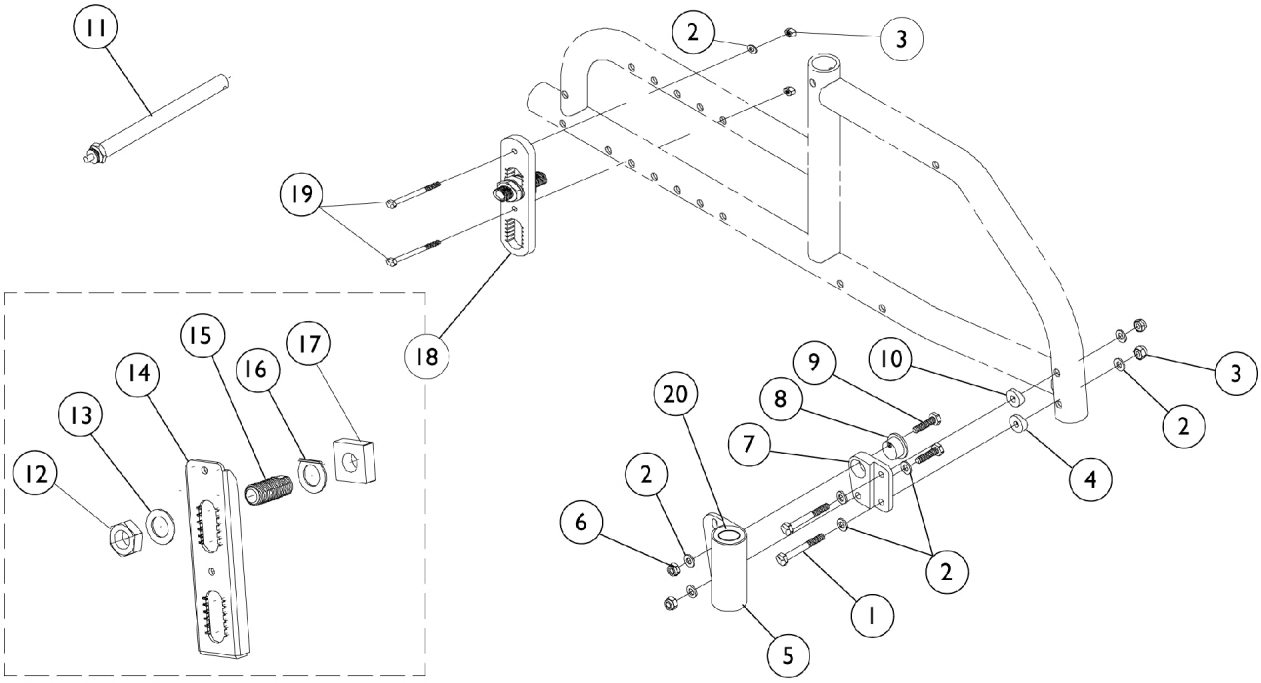
"T" Arms and Hardware

"T" Arm Kits

Kits Include Items 1-3,5-6

Part Number	Arm Style
8881074078	Desk Length, Low Range (1 Pair)
8881074079	Desk Length, High Range (1 Pair)
8881074080	Full Length, Low Range (1 Pair)
8881074081	Full Length, High Range (1 Pair)
Specify U67 upholstery color when ordering.	

Headtube and Axle Mounting Plate Attaching Hardware

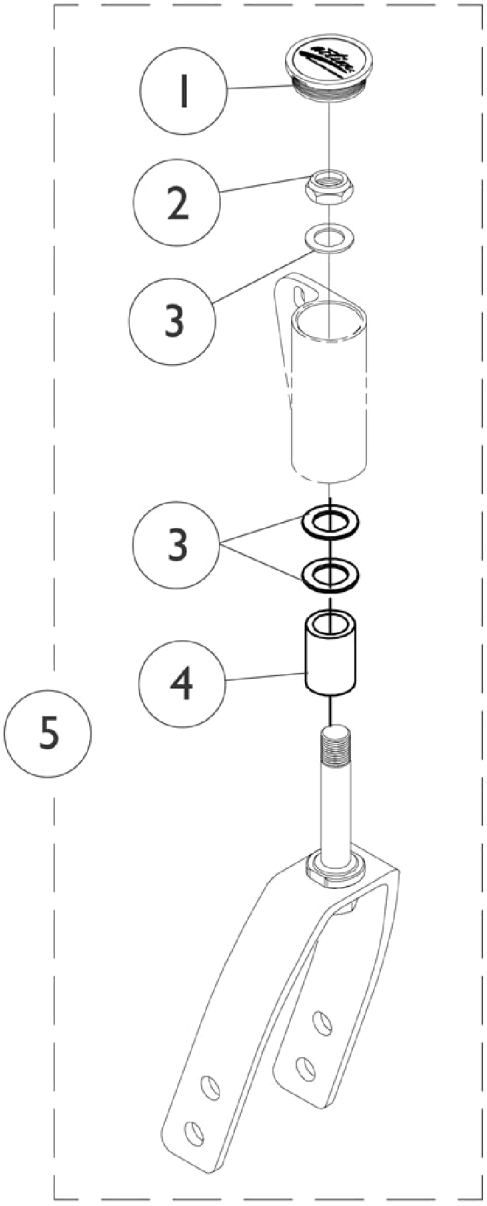


Headtube and Axle Mounting Plate Attaching Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1055347	Screw, Hex Head (1/4-28 x 1-1/2")	1	2
2		1026907	Washer (1/4 x 1/2 x 1/16")	1	8
3		1065362	Locknut (1/4-28)	1	4
4		1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
5		1076369	Headtube, Caster -Right	1	2
5		1076370	Headtube, Caster -Left	1	2
6		1055366	Locknut (1/4-28)	1	2
7		1040773	Bracket, Headtube Adjustment -Right	1	1
7		1040774	Bracket, Headtube Adjustment -Left	1	1
8		1040766	Cam, Headtube Adjustment	1	1
9		1055296	Screw, Hex Head Socket (1/4-28 x 1")	1	2
10		1009861	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
11		1026930	Axle, Quick Release (1/2 x 4-1/2")	1	1
12		1044945	Nut, Hex (3/4-16)	1	2
13		1025701	Washer (3/4 x 1-1/4 x 1/16")	1	1
14	A	1079983	Axle Mounting Plate, Slotted	1	1
15		1069009	Bushing, Axle	1	1
16		1062289	Washer, Axle Positioning	1	1
17		1079981	Nut, Square	1	1
18	B	1079982	Axle Mounting Plate Assembly	1	1
19		1055348	Screw, Hex Head Cap (1/4-28 x 1-3/4")	1	2
20		40117X021	Bearing (1/2" I.D. x 1-1/8" O.D.)	1	2

NOTE: A - Includes items 2,3, and 19
B - Includes items 12-17

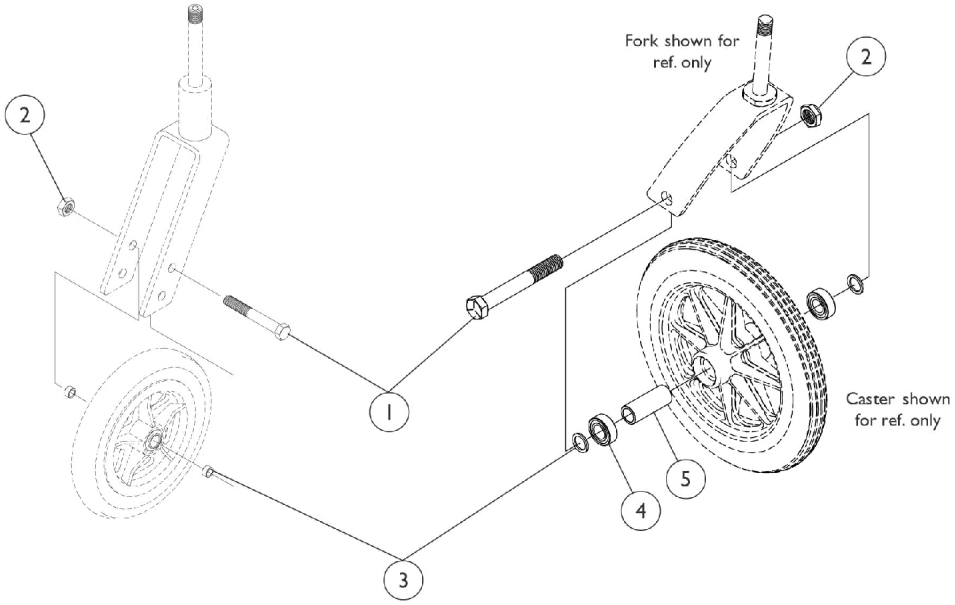
Forks and Hardware



Forks and Hardware

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1038353	Cap, Caster Headtube	1	1
2		1025737	Locknut (1/2"-20)	1	4
3		1026174	Washer (1/2 x 7/8 x 3/64")	1	1
4		1046495	Spacer (1/2 x 3/4 x 1")	1	2
5		1065623	Kit, Fork with Hardware - 3" Caster	1	2
5		1065624	Kit, Fork with Hardware and 1" Spacer - 3"/5" Caster	1	2
5		1065626	Kit, Fork with Hardware - 5" Caster	1	2
5		1065627	Kit, Fork with Hardware and 1" Spacer - 5"/6" Caster	1	2
5		1065629	Kit, Fork w/ Hardware -6 x 2" & 8" Casters	1	2

Casters and Hardware



Casters and Hardware

Caster Wheel Hardware

Wheel Style	Wheel Size	Tire Type	#1 Axle	#2 Locknut	#3 Washer	#4 Bearing	#5 Spacer
5ALUM	5"	Urethane	1025764 Screw, Hex Head Cap (5/16-24 x 2-1/4")	1025730	1026102	N/A	N/A
AT901	5"	Urethane	1025764 Screw, Hex Head Cap (5/16-24 x 2-1/4")	1025730	1026102	N/A	N/A
AT902	6 x 1"	Urethane	1025764	1025730	1026102	N/A	N/A
6SKYWAY	6 x 1"	Urethane	1025764	1025730	1026102	N/A	N/A
6PNEU	6 x 2"	Pneumatic	1025764	1025730	1026102	N/A	N/A
AT903	8 x 1"	Urethane	1025726	1025734	1026101	1006049	1020592
AT1292	8 x 1-1/4"	Pneumatic	1025726	1025734	1025724	1006049	1020592
AT1292FF	8 x 1-1/4"	Pneumatic w/ Flat Free	1025726	1025734	1025724	1006049	1020592

Caster Wheels

Wheel Style	Wheel Size	Tire Type	Caster w/ Bearings	Tire	Tube/ Insert
5ALUM	5"	Urethane	1026952	N/A	N/A
AT901	5"	Urethane	1029496	N/A	N/A
AT902	6 x 1"	Urethane	1029500	N/A	N/A
6SKYWAY	6 x 1"	Urethane	1026956	N/A	N/A
6PNEU	6 x 2"	Pneumatic	1044040	1026010	1026011
AT903	8 x 1"	Urethane	1038161	1038157	N/A
AT1292	8 x 1-1/4"	Pneumatic	1009481	40176X040	40176X041
AT1292FF	8 x 1-1/4"	Pneumatic w/ Flat Free	1030773	40176X040	1010904

Composite Rear Wheels
without Handrims

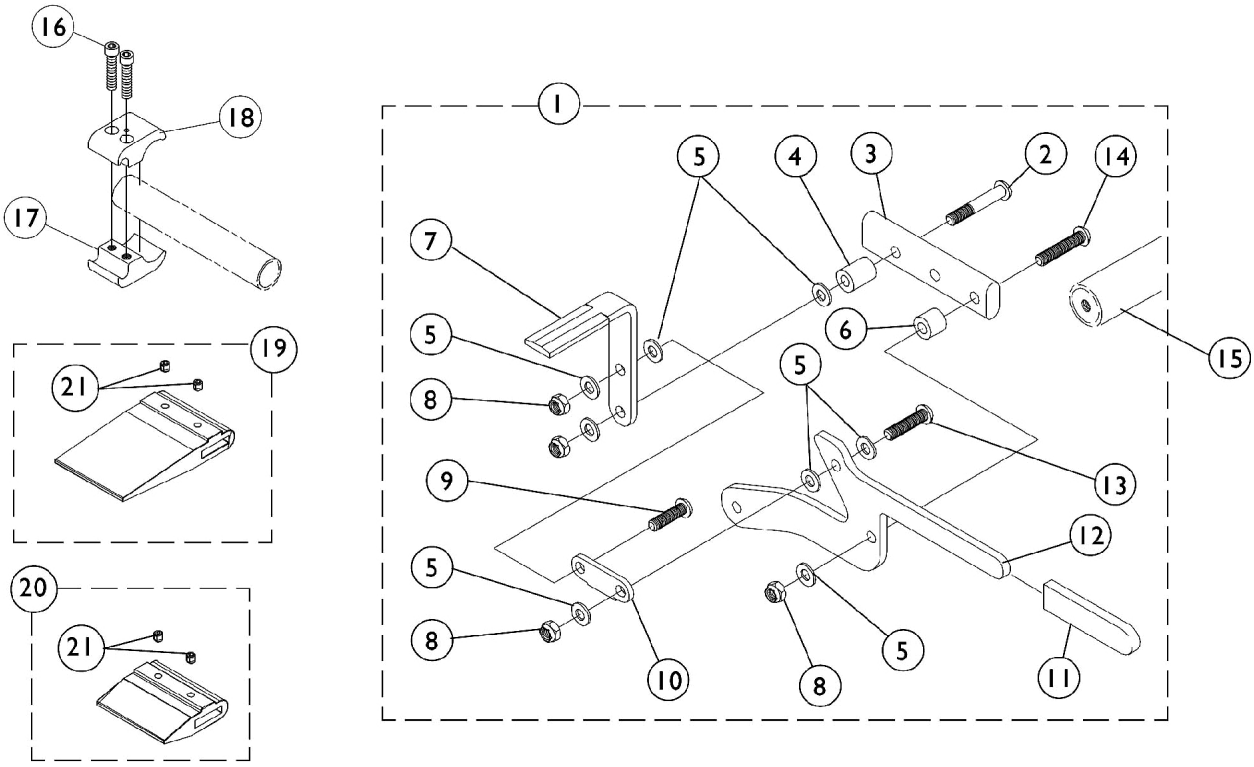
Wheel Style	Wheel Size	Tire Type	Wheel w/o Handrim	Tire	Tube/ Insert	Bearing	Hub Spacer
12COM	12 x 2-1/4"	Pneumatic	1049138	1011524	1011525	40117X022	N/A
12COM	12 x 2-1/4"	Pneumatic w/ Flat Free	1049139	1011524	1027176	40117X022	N/A
20COM	20 x 1-1/4"	Urethane	1038364	1037774	N/A	40117X022	1015756
20COM	20 x 1-3/8"	Pneumatic	1026422	1017519	1017520	40117X022	1015756
20COM	20 x 1-3/8"	Pneumatic w/ Flat Free	1026423	1017519	1023322	40117X022	1015756
22COM	22 x 1-14"	Urethane	1032116	1028250	N/A	40117X022	1015756
22COM	22 x 1-3/8"	Pneumatic	1026420	1018544	1018545	40117X022	1015756
22COM	22 x 1-3/8"	Pneumatic w/ Flat Free	1026421	1018544	1023323	40117X022	1015756
24COM	24 X 1-1/4"	Urethane	1032118	1026904	N/A	40117X022	1015756
24COM	24 X 1-3/8"	Pneumatic	1026362	40176X060	40176X061	40117X022	1015756
24COM	24 X 1-3/8"	Pneumatic w/ Flat Free	1026363	40176X060	1010906	40117X022	1015756

Handrims and Attaching Hardware

Wheel Type	Handrim Type	Handrim	Attaching Points	Attaching Hardware
20" Composite	Aluminum	1033374	7	1026384
20" Composite	Plastic Coated (Grey)	1020019-NLA See Note(s) A	7	1026383
20" Composite	Plastic Coated (Black)	1115400	7	1026383
22" Composite	Aluminum	1033373	7	1026384
22" Composite	Plastic Coated (Grey)	1026419-NLA See Note(s) A	7	1026383
22" Composite	Plastic Coated (Black)	1115401	7	1026383
24" Composite	Aluminum	1033372	7	1026384
24" Composite	Plastic Coated (Grey)	1015784-NLA See Note(s) A	7	1026383
24" Composite	Plastic Coated (Black)	1115397	7	1026383
24" Composite	8 Oblique Projections (Grey)	1015434-NLA See Note(s) A	7	1062769
24" Composite	8 Oblique Projections (Black)	1115396	7	1062769
24" Composite	12 Vertical Projections (Grey)	1015433-NLA See Note(s) A	7	1062770
24" Composite	12 Vertical Projections (Black)	1115395	7	1062770

NOTE: A - Grey plastic coated handrim is no longer available; if a replacement is needed, order the black plastic coated as replacement in pairs so the handrims on both sides of the chair match.

Attendant Operated Wheel Lock
12" Rear Wheels Only



Attendant Operated Wheel Lock
12" Rear Wheels Only

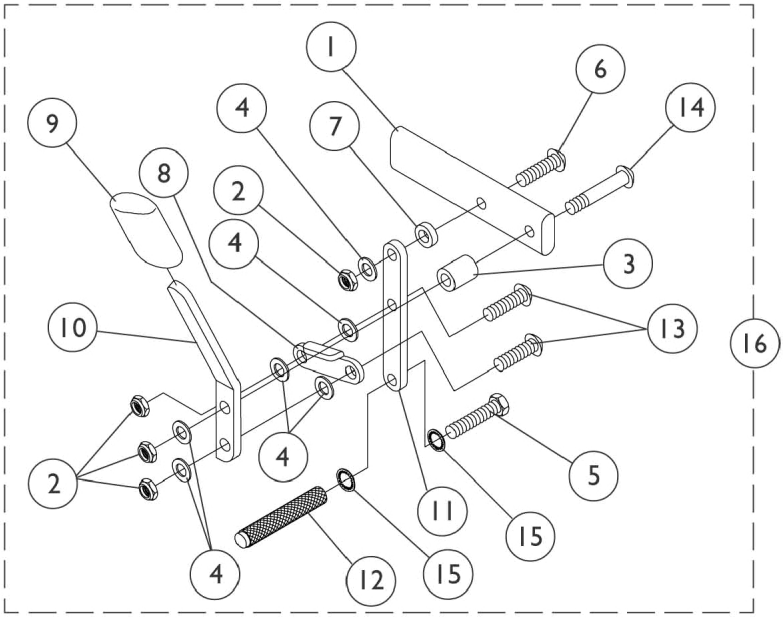
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1073842	Wheel Lock Assembly - Right	1	1
1	A	1073873	Wheel Lock Assembly - Left	1	1
2		1059284	Screw, Button Head Socket (1/4-28 x 1-1/4")	1	1
3		1028399	Strap, Wheel Lock	1	1
4		1020363	Spacer (1/4 x 1/2 x 1/2")	1	1
5		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	8
6		1028411	Spacer (1/4 x 1/2 x 5/32")	1	1
7		1021405	Shoe, Wheel Lock	1	1
8		1025765	Locknut (1/4-28)	1	4
9		1055304	Screw, Button Head Socket (1/4-28 x 5/8")	1	1
10		1018733	Link	1	1
11		1075507	Tip, Black	1	1
12		1073674	Lever, Wheel Lock	1	1
13		1055305	Screw, Button Head Socket Cap (1/4-28 x 3/4")	1	1
14		1055307	Screw, Allen Head (1/4-28 x 1")	1	1
15		See Chart	#15 Wheel Lock Crossmember	1	1
16		1027268	Screw, Allen Head (1/4-20 x 1")	1	2
17		1026096	Clamp, Wheel Lock, Threaded (1")	1	1
18		1026097	Clamp, Wheel Lock, Non-Threaded (1")	1	1
19	B	1037421	Kit, Wheel Lock Shoe Spacer, 20" Rear Wheels	2	1
			Spacer, Wheel Lock Shoe (2-63/64" Long)	1	2
			Screw, Set (#8-32 x 3/16")	1	4
20	C	1037422	Kit, Wheel Lock Shoe Spacer, 22" Rear Wheels	2	1
			Spacer, Wheel Lock Shoe (1-45/64" Long)	1	2
			Screw, Set (#8-32 x 3/16")	1	4
21		1008438	Screw, Set (#8-32 x 3/16")	1	2

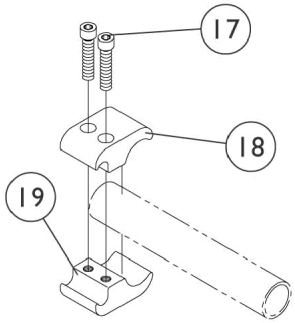
NOTE: A - Includes items 2-14
B - 20" Rear Wheels
C - 22" Rear Wheels

#15 Wheel Lock Crossmember

10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16 Wide
1071155	1071156	1071157	1071158	1071159	1071160	1071161

High Mount Wheel Locks

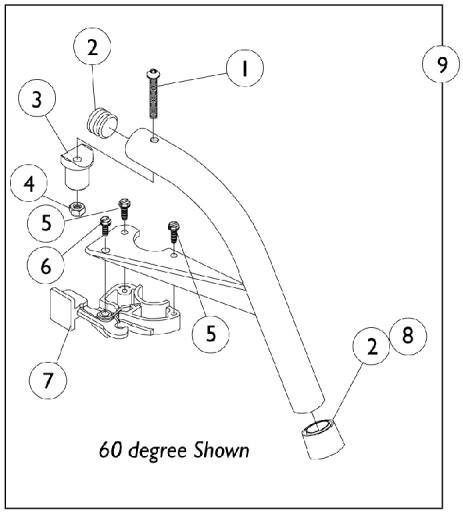




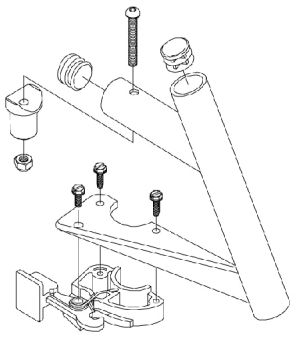
High Mount Wheel Locks

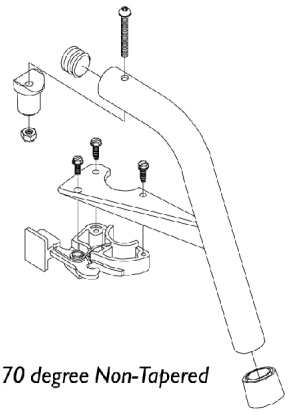
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1028399	Strap, Wheel Lock	1	1
2		1025765	Locknut (1/4-28)	1	4
3		1020363	Spacer (1/4 x 1/2 x 1/2")	1	1
4		1026103	Washer, Nylon (1/4 x 1/2 x 1/32")	1	6
5		1055346	Screw, Hex Head Cap (1/4-28 x 3/4")	1	1
6		1055306	Screw, Button Head Cap (1/4-28 x 7/8")	1	1
7		1028411	Spacer (1/4 x 1/2 x 5/32")	1	1
8		1018733	Link	1	1
9		1006490	Tip, Black	1	1
10		1038344	Handle, Hill Holder - Right	1	1
10		1038345	Handle, Hill Holder - Left	1	1
11		1028416	Link, Wheel Lock	1	1
12		1029420	Shoe, Wheel Lock	1	1
13		1055304	Screw, Button Head Socket (1/4-28 x 5/8")	1	2
14		1059284	Screw, Button Head Socket (1/4-28 x 1-1/4")	1	1
15		1026108	Lockwasher (1/4 x 15/32 x 1/64")	1	1
16		1029423	Wheel Lock Assembly - Right	1	1
16		1029424	Wheel Lock Assembly - Left	1	1
17		1027268	Screw, Allen Head (1/4-20 x 1")	1	2
18		1026097	Clamp, Wheel Lock, Non-Threaded (1")	1	1
19		1026096	Clamp, Wheel Lock, Threaded (1")	1	1

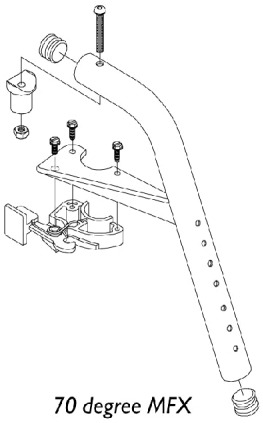
Footrest Support Assemblies
Swingaway 60 Degree, 70 Degree, and 90 Degree

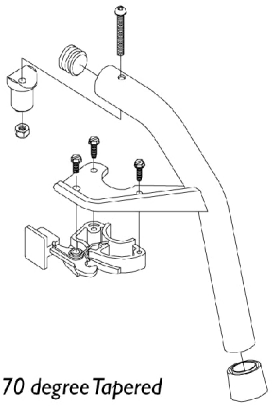


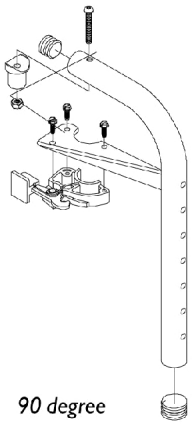
60 degree Shown

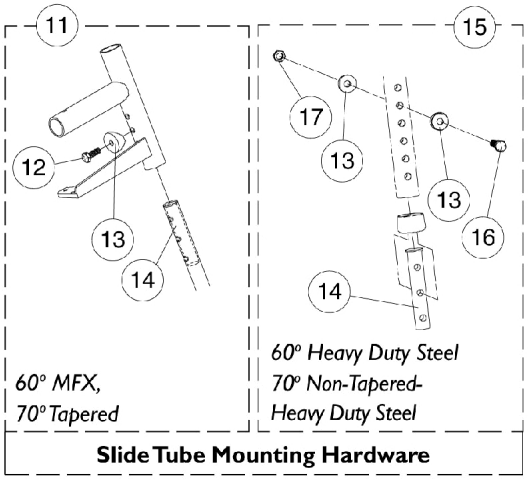

60 degree MFX


70 degree Non-Tapered


70 degree MFX


70 degree Tapered

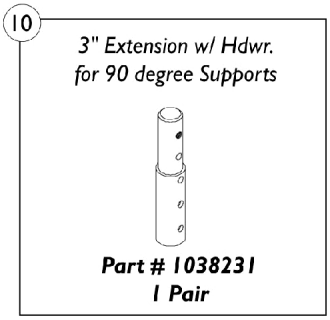

90 degree



60° MFX,
70° Tapered

60° Heavy Duty Steel
70° Non-Tapered-
Heavy Duty Steel

Slide Tube Mounting Hardware



Footrest Support Assemblies

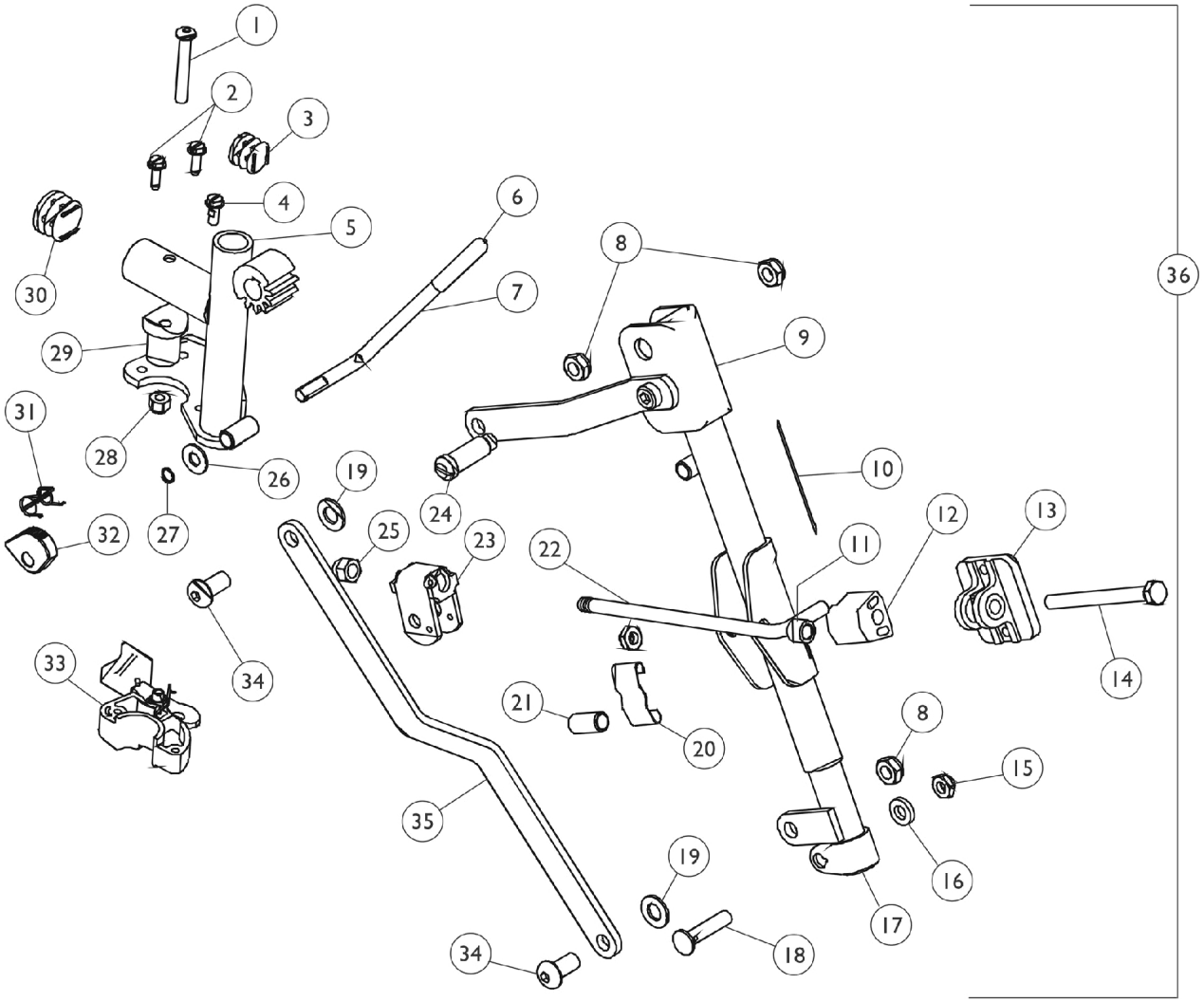
Swingaway 60 Degree, 70 Degree, and 90 Degree

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1022831	Screw, Button Head (1/4-20 x 1-7/8")	1	1
2		1029501	Plug Button (1")	1	1
3		1017148	Plug, Pivot	1	1
4		1025736	Locknut (1/4-20)	1	1
5		1025451	Screw, Hex Head (#10-32 x 5/8")	1	2
6		1017423	Screw, Hex Head (#10-32 x 1/2")	1	1
7		1025454	Latch Housing - Right	1	1
7		1025455	Latch Housing - Left	1	1
8		1026124	Anti-Rattle Collar	1	1
9	A	8881026992	Footrest Support Assembly, 60° - Right	1	1
9	A	8881026993	Footrest Support Assembly, 60° - Left	1	1
9	A	8881026998	Footrest Support Assembly, 60° MFX - Right	1	1
9	A	8881026999	Footrest Support Assembly, 60° MFX - Left	1	1
9	A	8881053158	Footrest Support Assembly, 60° Heavy Duty - Right	1	1
9	A	8881053157	Footrest Support Assembly, 60° Heavy Duty - Left	1	1
9	A	8881026994	Footrest Support Assembly, 70° Non Tapered - Right	1	1
9	A	8881026995	Footrest Support Assembly, 70° Non Tapered - Left	1	1
9	A	8881026996	Footrest Support Assembly, 70° Tapered - Right	1	1
9	A	8881026997	Footrest Support Assembly, 70° Tapered - Left	1	1
9	A	8881047481	Footrest Support Assembly, 70° MFX - Right	1	1
9	A	8881047480	Footrest Support Assembly, 70° MFX - Left	1	1
9	A	8881053149	Footrest Support Assembly, 70° Non-Tapered, Heavy Duty - Right	1	1
9	A	8881053148	Footrest Support Assembly, 70° Non-Tapered Heavy Duty - Left	1	1
9	A	8881062596	Footrest Support Assembly, 90° - Right	1	1
9	A	8881062597	Footrest Support Assembly, 90° - Left	1	1
10	A	8881038231	Kit, 3" Extension w/ Hardware	2	1
11		1026703	Kit, Pivot/Slide Tube Mounting Hardware	2	1
12		1045267	Screw, Hex Head (1/4-20 x 3/4")	1	1
13	B	1026099	Spacer, Coved (1/4 x 11/16 x 1/2")	1	1
14		1020534	Insert, Threaded	1	1
15		1074143	Kit, Slide Tube Mounting Hardware	1	1
16		1070759	Screw, Hex Head Cap (1/4-20 x 1-1/2")	1	1
17		1044214	Nut, Hex with Nylon Cap (1/4-20)	1	1

NOTE: A - Specify frame color when ordering.
B - Item 15 requires 4 ea.

Articulating Legrest Support - ATL4A

Articulating Legrests are available with Pull to Lock Wheel Locks only.



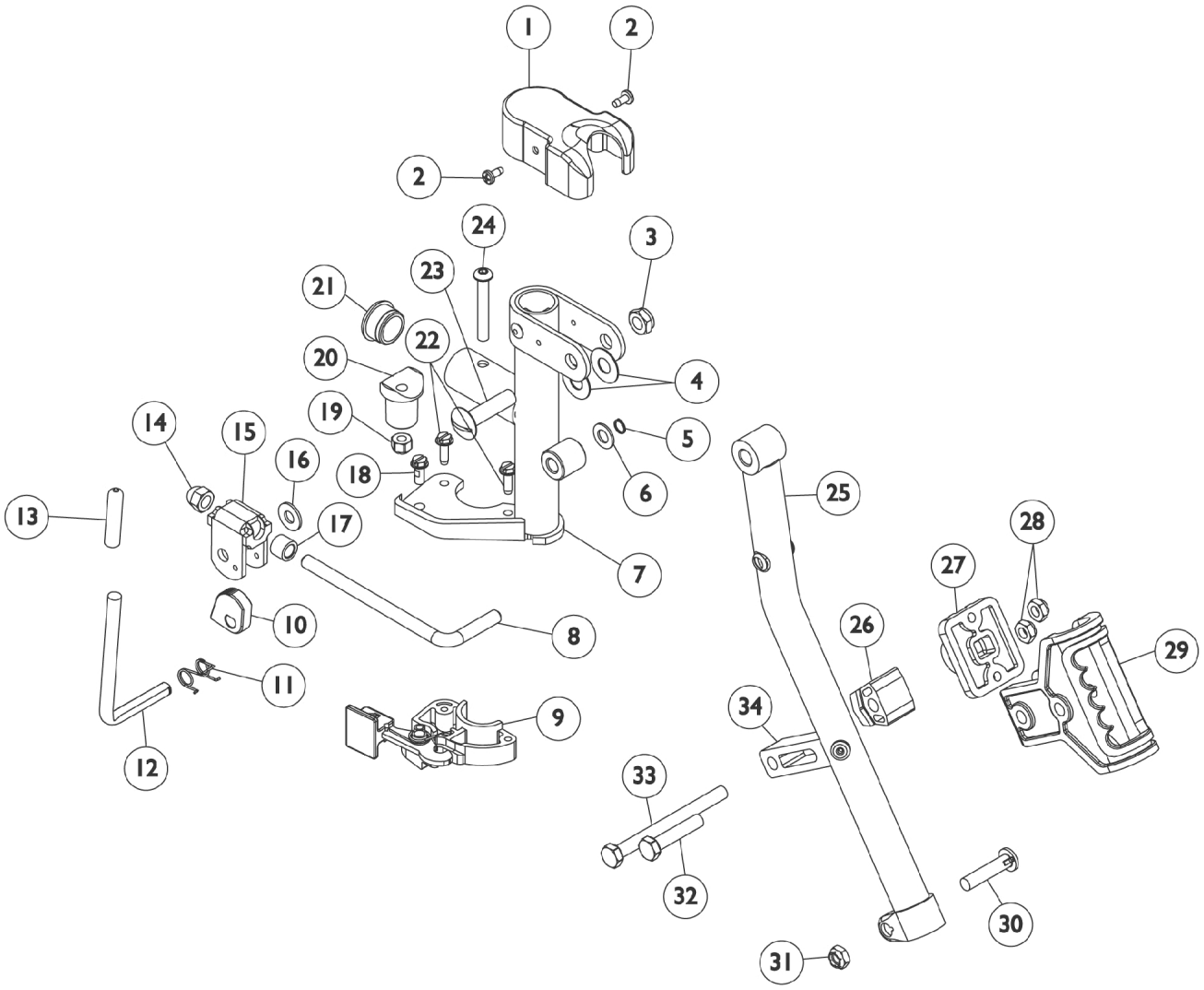
Articulating Legrest Support - ATL4A

Articulating Legrests are available with Pull to Lock Wheel Locks only.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1
2		1025451	Screw, Hex Head (#10-32 x 5/8")	1	2
3		1027097	Plug Button, Black (3/4")	1	1
4		1017423	Screw, Hex Head (#10-32 x 1/2")	1	1
5		1082539	Articulating Legrest Support - Left	1	1
5		1082538	Articulating Legrest Support - Right	1	1
6		1040060	Tip	1	1
7		1037126	Handle, Release	1	1
8		40363X000	Hex Nut (3/8"-16)	1	3
9		1022878	Tube Support and Drive Link - Left	1	1
9		1022877	Tube Support and Drive Link - Right	1	1
10		1024911	Decal, Smartleg	1	1
11		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1
12		1025133	Spacer, Legrest Pad	1	1
13		04526X019	Plate, Legrest Pad	1	1
14		1014807	Screw, Hex Head (5/16-24 x 3-1/4")	1	1
15		60264X001	Locknut (5/16-24)	1	2
16		1027377	Washer (#20)	1	1
17		1022848	Slide Tube, Articulating (Chrome) - Right	1	1
17		1022849	Slide Tube, Articulating (Chrome) - Left	1	1
18		11232X009	Screw, Lug (5/16-24 x 1-3/8")	1	1
19		1049527	Washer, Nylon (3/8 x 3/4 x 1/16")	1	2
20		48823X008	Spring	1	1
21		47328X003	Bushing, Pivot (5/16 x 7/16 x 7/8")	1	1
22		42326X004	Bar, Ratchet - Right/Left	1	1
23		04528X002	Bracket, Release (Chrome)	1	1
24		1022854	Screw, Slotted Head Shoulder (1/2 x 1-1/8")	1	1
25		1026114	Screw, Phillips Pan Head (#10-32 x 1/2")	1	1
26		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
27		1037485	Spring, Release	1	1
28		1025195	Locknut (1/4-20)	1	1
29		1017148	Plug, Pivot	1	1
30		1029501	Plug Button (1")	1	1
32		1037125	Cam, Legrest	1	1
33		1025454	Latch Housing - Right	1	1
33		1025455	Latch Housing - Left	1	1
34		1022866	Screw, Socket Button Head (3/8-16 x 3/4")	1	2
35		1022846	Bar, Link	1	1
36	A	1082540	Articulating Legrest Support Assembly - Right	1	1
36	A	1082541	Articulating Legrest Support Assembly - Left	1	1

NOTE: A - Includes items 1-35

Legrest Support - AT5044
Ratchet Style (Before 9/21/05)



Legrest Support - AT5044
Ratchet Style (Before 9/21/05)

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1017187	Cover, Top	1	1
2		1025729	Screw, Self Tapping Pan Head (#8-32 x 3/8")	1	2
3		40363X000	Hex Nut (3/8"-16)	1	1
4		1058636	Washer, Nylon (25/64 x 7/8 x 1/32")	1	2
5		1040831	Snap Ring	1	1
6		1025704	Washer, Flat (5/16 x 5/8 x 1/16")	1	1
7	F	8881065812	Bracket, Legrest Support - Right	1	1
7	F	8881065813	Bracket, Legrest Support - Left	1	1
8		1113030	Bar, Ratchet	1	1
9		1025454	Latch Housing - Right	1	1
9		1025455	Latch Housing - Left	1	1
10		1037125	Cam, Legrest	1	1
11		1037485	Spring, Release	1	1
12		1065802	Handle, Release	1	1
13		1040060	Tip	1	1
14		10261X000	Acorn Nut (5/16"-24)	1	1
15		04528X002	Bracket, Release (Chrome)	1	1
16		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	1
17		47330X003	Spacer (5/16 x 1/2 x 3/8")	1	1
18		1017423	Screw, Hex Head (#10-32 x 1/2")	1	1
19		1025736	Locknut (1/4-20)	1	1
20		1017148	Plug, Pivot	1	1
21		1056328	Plug Button (1")	1	1
22		1025451	Screw, Hex Head (#10-32 x 5/8")	1	2
23		11919X000	Screw, Truss Head (3/8-16 x 1-1/2")	1	1
24		1001762	Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1
25	C	1043556	Tube, Elevating Support (Black) - Right	1	1
25	C	1043557	Tube, Elevating Support (Black) - Left	1	1
26		1025133	Spacer, Legrest Pad	1	1
27		04526X019	Plate, Legrest Pad	1	1
28		1025730	Locknut (5/16-24)	1	3
29		1032266	Bracket, Legrest Pad Mounting	1	1
30		1026030	Screw, Lug (5/16-24 x 1-3/8")	1	1
32		1028514	Screw, Hex Head (5/16-24 x 1-1/2")	1	1
33		1037110	Screw, Hex Head (5/16-24 x 3-1/2")	1	1
34		1032267	Spacer, Legrest Pad Mounting	1	1
	B,D,E	8881065806	Legrest Support Assembly - Right	1	1
	B,D,E	8881065807	Legrest Support Assembly - Left	1	1
	A,C,E	8881065804	Legrest Support Assembly - Right	1	1
	A,C,E	8881065805	Legrest Support Assembly - Left	1	1

Legrest Support - AT5044
Ratchet Style (Before 9/21/05)

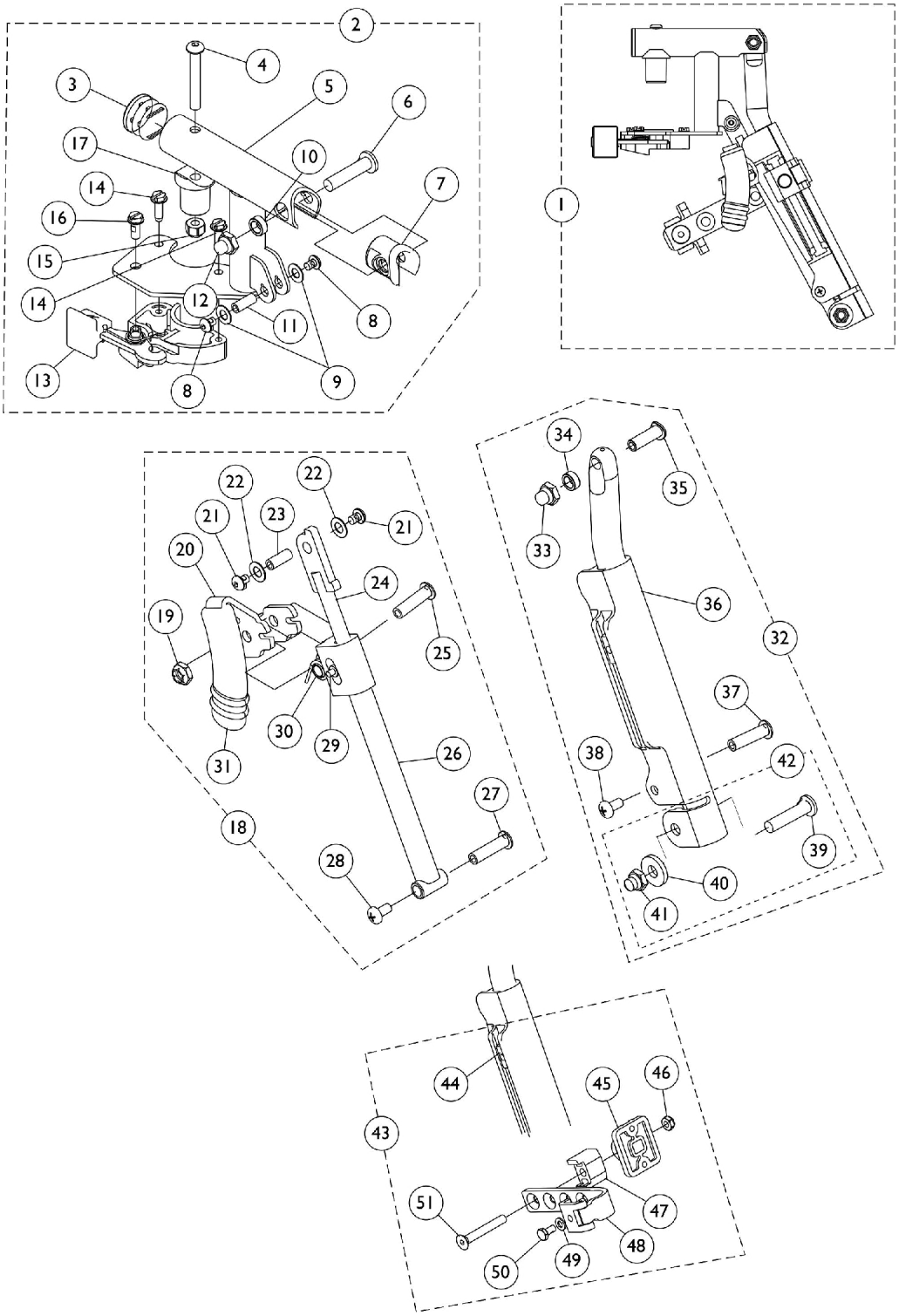
NOTE: A - Includes Items 1-34 with Calf Pad.
B - 12-20" Wide Chairs
C - 22" Wide Chairs
D - Includes items 1-16 and 18-34.
E - Not Shown.
F - Specify frame finish when ordering

See Calf Pad and Ratchet Assembly sections for their prospective part numbers.

Legrest Support Assembly - AT5044

Wedge Style ("D" shaped tubing) Intro. 9/21/05

Specify frame finish when ordering. Legrest Support does not include Legrest Pad.



Legrest Support Assembly - AT5044

Wedge Style ("D" shaped tubing) Intro. 9/21/05

Specify frame finish when ordering. Legrest Support does not include Legrest Pad.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A,G	8881128698	Legrest Assembly, Elevating - Right	1	1
1	A,G	8881128699	Legrest Assembly, Elevating - Left	1	1
2	B,G	8881130747	Support Assembly, Legrest - Right	1	1
3			Plug Button (1")	1	1
4			Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1
5			Bracket, Legrest Support - Right	1	1
6			Screw, Lug (5/16-24 x 1-3/8")	1	1
7			Plug, Insert (7/8")	1	1
8			Screw, Button Head Cap (10-32 x 1/4")	1	2
9			Washer (1/4 x 1/2 x 1/32")	1	2
10			Spacer (5/16 x 1/2 x 3/16")	1	1
11			Spacer, Threaded (10-32 x 1/4 x 5/8")	1	1
12			Nut, Low Cap (5/16"-24)	1	1
13			Latch Housing - Right	1	1
14			Screw, Hex Head (#10-32 x 5/8")	1	2
15			Locknut (1/4-20)	1	1
16			Screw, Hex Head (#10-32 x 1/2")	1	1
17			Plug, Pivot	1	1
3		1140823	Package, Plug Buttons (1")	10	1
2	B,G	8881130748	Support Assembly, Legrest - Left	1	1
3			Plug Button (1")	1	1
4			Screw, Socket Button Head (1/4-20 x 1-3/4")	1	1
5			Bracket, Legrest Support - Left	1	1
6			Screw, Lug (5/16-24 x 1-3/8")	1	1
7			Plug, Insert (7/8")	1	1
8			Screw, Button Head Cap (10-32 x 1/4")	1	2
9			Washer (1/4 x 1/2 x 1/32")	1	2
10			Spacer (5/16 x 1/2 x 3/16")	1	1
11			Spacer, Threaded (10-32 x 1/4 x 5/8")	1	1
12			Nut, Low Cap (5/16"-24)	1	1
13			Latch Housing - Left	1	1
14			Screw, Hex Head (#10-32 x 5/8")	1	2
15			Locknut (1/4-20)	1	1
16			Screw, Hex Head (#10-32 x 1/2")	1	1
17			Plug, Pivot	1	1
3		1140823	Package, Plug Buttons (1")	10	1
18	C	1130749	Pivot Rod Assembly - Right	1	1
19			Locknut (1/4-20)	1	1
20			Lever, Release - Right	1	1
21			Screw, Button Head Cap (10-32 x 1/4")	1	2
22			Washer (1/4 x 1/2 x 1/32")	1	2
23			Spacer, Threaded (10-32 x 1/4 x 5/8")	1	1

Legrest Support Assembly - AT5044

Wedge Style ("D" shaped tubing) Intro. 9/21/05

Specify frame finish when ordering. Legrest Support does not include Legrest Pad.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
24			Rod, Pivot	1	1
25			Screw, Button Head (1/4-20 x 1-1/4")	1	1
26			Guide, Pivot Rod	1	1
27			Rivnut (10-32 x 1")	1	1
28			Screw, Pan Head (#10-24 x 3/8")	1	1
29			Pin, Roller	1	1
30			Spring, Torsion	1	1
31			Tip, Plastic	1	1
31		1130584	Package, Tips	10	1
18	C	1130750	Pivot Rod Assembly - Left	1	1
19			Locknut (1/4-20)	1	1
20			Lever, Release - Left	1	1
21			Screw, Button Head Cap (10-32 x 1/4")	1	2
22			Washer (1/4 x 1/2 x 1/32")	1	2
23			Spacer, Threaded (10-32 x 1/4 x 5/8")	1	1
24			Rod, Pivot	1	1
25			Screw, Button Head (1/4-20 x 1-1/4")	1	1
26			Guide, Pivot Rod	1	1
27			Rivnut (10-32 x 1")	1	1
28			Screw, Pan Head (#10-24 x 3/8")	1	1
29			Pin, Roller	1	1
30			Spring, Torsion	1	1
31			Tip, Plastic	1	1
31		1130584	Package, Tips	10	1
32	D,G	8881130751	Kit, Elevating Support Tube - Right	1	1
33			Nut, Low Cap (5/16"-24)	1	1
34			Spacer (5/16 x 1/2 x 3/16")	1	1
35			Screw, Lug (5/16-24 x 1-3/8")	1	1
36			Tube, Elevating Legrest Support - Right	1	1
37			Rivnut (10-32 x 1")	1	1
38			Screw, Pan Head (#10-24 x 3/8")	1	1
39			Screw, Lug (5/16-24 x 1-3/8")	1	1
40			Washer (11/32 x 13/16 x 1/8")	1	1
41			Nut, Low Cap (5/16"-24)	1	1
32	D,G	8881130752	Kit, Elevating Support Tube - Left	1	1
33			Nut, Low Cap (5/16"-24)	1	1
34			Spacer (5/16 x 1/2 x 3/16")	1	1
35			Screw, Lug (5/16-24 x 1-3/8")	1	1
36			Tube, Elevating Support - Left	1	1
37			Rivnut (10-32 x 1")	1	1
38			Screw, Pan Head (#10-24 x 3/8")	1	1
39			Screw, Lug (5/16-24 x 1-3/8")	1	1

Legrest Support Assembly - AT5044

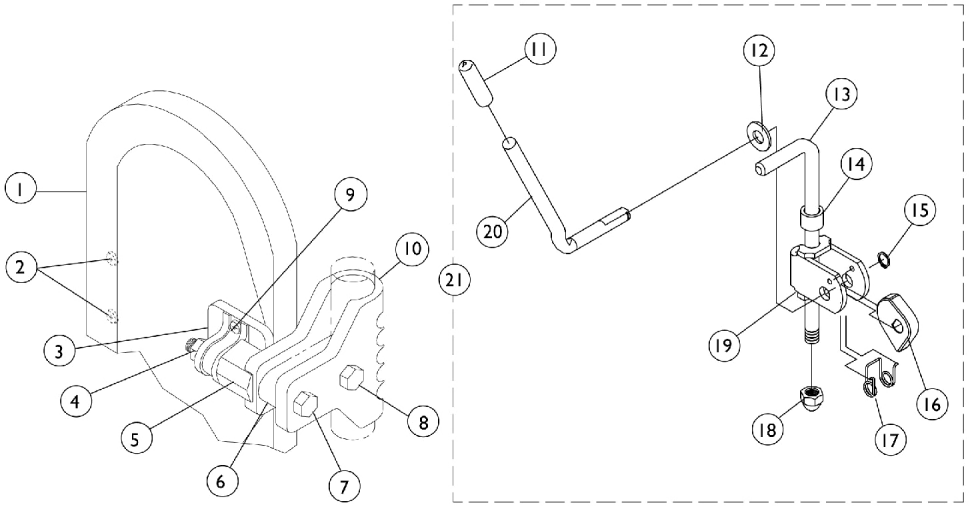
Wedge Style ("D" shaped tubing) Intro. 9/21/05

Specify frame finish when ordering. Legrest Support does not include Legrest Pad.

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
40			Washer (11/32 x 13/16 x 1/8")	1	1
41			Nut, Low Cap (5/16"-24)	1	1
42	E	1130753	Kit, Pivot Slide Tube Attaching Hardware	1	1
39			Screw, Lug (5/16-24 x 1-3/8")	1	1
40			Washer (11/32 x 13/16 x 1/8")	1	1
41			Nut, Low Cap (5/16"-24)	1	1
43	F	1130754	Kit, Legrest Pad Hardware	1	1
44			T-Nut (1/4-20)	1	1
45			Plate, Legrest Pad	1	1
46			Locknut (5/16-18)	1	1
47			Spacer, Legrest Pad	1	1
48			Bracket, Adjustable Legrest Pad	1	1
49			Washer (1/4 x 1/2 x 1/16")	1	1
50			Screw, Hex Head Cap w/ Patch (1/4-20 x 1/2")	1	1
51			Screw, "C" Sunk Socket Head (5/16-18 x 2-1/4")	1	1

NOTE:
A - Includes items 2,18,32, & 43
B - Includes items 3-17
C - Includes items 19-31
D - Includes items 33-41
E - Includes items 39-41
F - Includes items 44-51
G - Specify frame finish when ordering

Legrest Calf Pads and Ratchet Assemblies

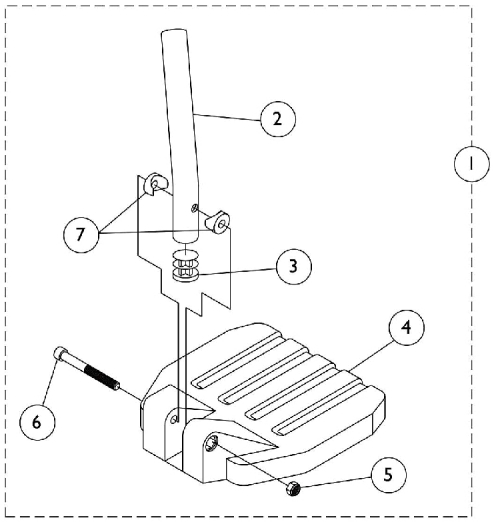


Legrest Calf Pads and Ratchet Assemblies

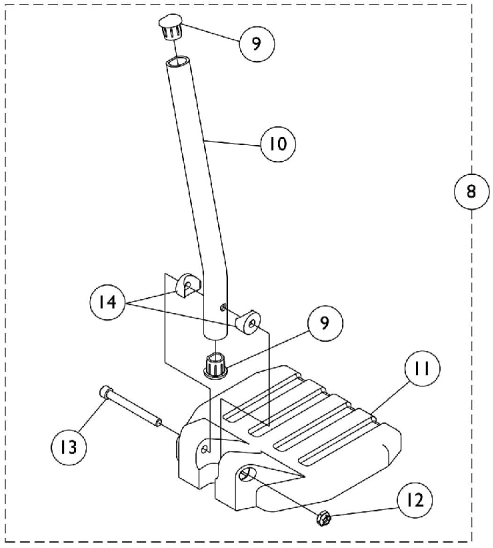
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	B,A	88804529X003	Pad, Legrest Vinyl - Right	1	1
1	B,A	88804529X004	Pad, Legrest Vinyl - Left	1	1
1	C,A	8881091764	Pad, Legrest Vinyl - Right/Left	1	1
2		40163X006	Screw, Phillips Head (#10-14 x 1/16")	1	1
3		04526X019	Plate, Legrest Pad	1	1
4		1025730	Locknut (5/16-24)	1	1
5		1025133	Spacer, Legrest Pad	1	1
6		1032267	Spacer, Legrest Pad Mounting	1	1
7		1037110	Screw, Hex Head (5/16-24 x 3-1/2")	1	1
8		1028514	Screw, Hex Head (5/16-24 x 1-1/2")	1	1
9		1066591	Screws, Phillips Head (#10-32 x 11/16")	2	1
10		1032266	Bracket, Legrest Pad Mounting	1	1
11		1040060	Tip	1	2
12		1013519	Washer, Nylon (5/16 x 11/16 x 1/16")	1	2
13	D	42326X004	Bar, Ratchet - Right/Left	1	2
14	D	47330X003	Spacer (5/16 x 1/2 x 3/8")	1	2
15		1040831	Snap Ring	1	2
16		1037125	Cam, Legrest	1	2
17		1037485	Spring, Release	1	2
18		10261X000	Acorn Nut (5/16"-24)	1	2
19		04528X002	Bracket, Release (Chrome)	1	2
20		1037126	Handle, Release	1	2
21	D,E	1046329	Kit, Elevating Legrest Ratchet Hardware	2	1
	F	1042798	Instruction Sheet, Ratchet Kit	1	1

NOTE: A - Specify upholstery color U67 Black when ordering.
B - 14-15" wide
C - 16" wide
D - Used only on Ratchet Style AT5044 Elevating Legrest
E - Includes items 11-20 plus instruction sheet
F - Not Shown

Footplate and Pivot Tube Assemblies - 1651 Composite



Used on all front riggings <u>except</u>
Wedge Style Elevating Legrests AT5044



Used on Wedge Style Elevating Legrests AT5044

Footplate and Pivot Tube Assemblies - 1651 Composite

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	E	See Chart	#1 60° Footrest (13-19")	1	1
1	E	See Chart	#1 60° MFX Footrest (9-3/4-14")	1	1
1	E	See Chart	#1 70° Non Tapered Footrest (14-19")	1	1
1	E	See Chart	#1 AT5044 Elevating Legrest - Ratchet Style (16-20")	1	1
2	A	1120383	Pivot Slide Tube, Curved End - Short (8-1/4" Long)	1	1
2	B	1120382	Pivot Slide Tube, Curved End - Long (9-7/8" Long)	1	1
2	C	1120384	Pivot Slide Tube, Straight - Alum. (9-7/8" Long)	1	1
3		1134426	Package, Plug Buttons (3/4")	10	1
4		1026879	Footplate, Composite - Small (6" W x 6" L)	1	1
4		1026880	Footplate, Composite - Medium (7" W x 6" L)	1	1
4		1026881	Footplate, Composite - Large (8" W x 6" L)	1	1
5		1025195	Locknut (1/4-20)	1	1
6		60285X006	Screw, Socket Head Cap (1/4-20 x 2-1/4")	1	1
7		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	2
8	F	See Chart	#8 AT5044 Elevating Legrest - Wedge Style (16-20")	1	1
9		1134427	Package, Plug Buttons "D" Shaped (3/4")	10	1
10	D	1134428	Pivot Slide Tube Assembly w/ Plug Button	1	1
10	D	1134429	Pivot Slide Tube Assembly, 2" Longer w/ Plug Button	1	1
11		1026879	Footplate, Composite - Small (6" W x 6" L)	1	1
11		1026880	Footplate, Composite - Medium (7" W x 6" L)	1	1
11		1026881	Footplate, Composite - Large (8" W x 6" L)	1	1
12		1025195	Locknut (1/4-20)	1	1
13		60285X006	Screw, Socket Head Cap (1/4-20 x 2-1/4")	1	1
14		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	2

NOTE: A - 60° MFX Footrests
B - 60° Footrests, and AT5044 Ratchet Style Legrests
C - 70° Footrests
D - AT5044 Wedge Style Legrests
E - Includes items 2-7
F - Includes items 9-14

#1 60° Footrest
13-19"
Curved End

Right/Left	Small Long 14" wide	Medium Long 15-16" wide
Right	1028391	1028387
Left	1028392	1028388

Footplate and Pivot Tube Assemblies - 1651 Composite

#1 60° MFX Footrest
9-3/4 - 14"
Curved End

Right/Left	Small Short 14" wide	Medium Short 15-16" wide
Right	1028389	1028385
Left	1028390	1028386

#1 70° Non Tapered
14-19"
Straight

Right/Left	Small Short 13-14" wide	Medium Short 15-16" wide
Right	1042784	1042786
Left	1042785	1042787

#1 AT5044 Elevating Legrest - Ratchet Style
16-20"
Curved End

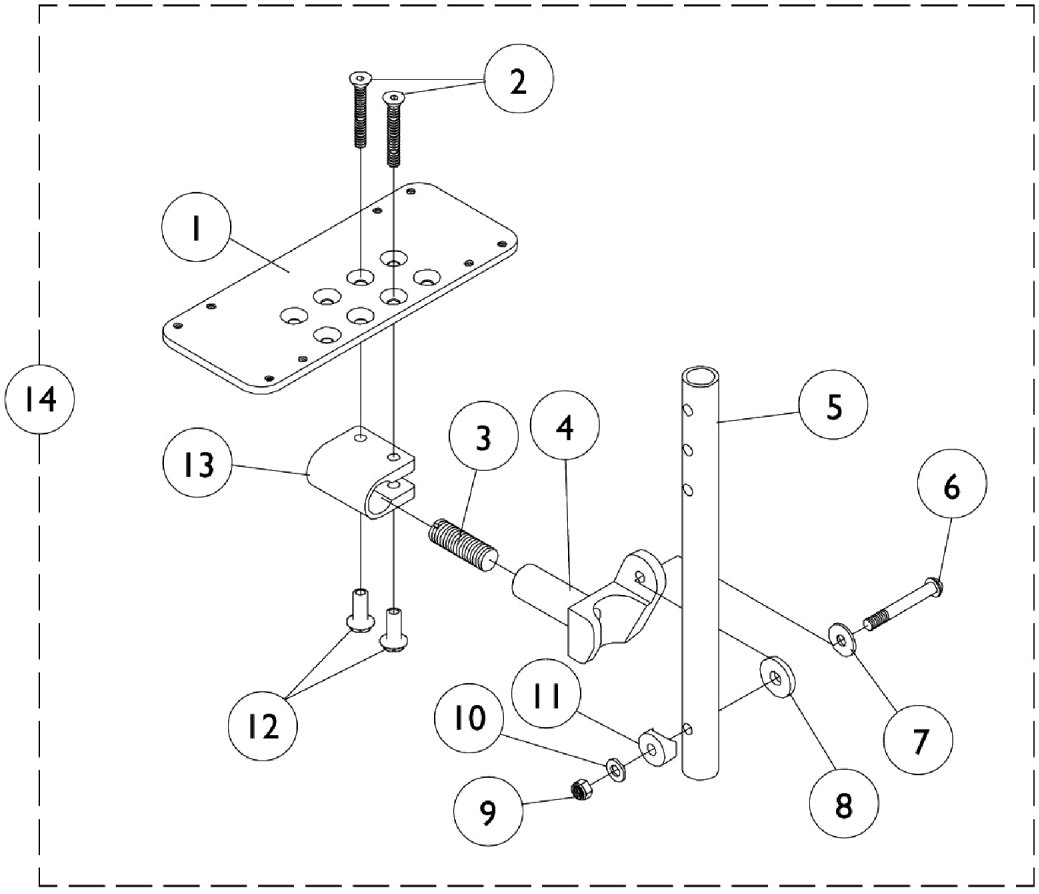
Right/Left	Small Long 14" wide	Small 2" Longer 14" wide	Medium Long 15-16" wide	Medium 2" Longer 15-16" wide	Large Long 17-22" wide	Large 2" Longer 17-22" wide
Right	1028391	1120416	1028387	1120418	1028383	1120420
Left	1028392	1120417	1028388	1120419	1028384	1120421

Footplate and Pivot Tube Assemblies - 1651 Composite

#8 AT5044 Elevating Legrest - Wedge Style
16-20"
Curved End

Right/Left	Small Long 14" wide	Medium Long 15-16" wide
Right	1132078	1132080
Left	1132079	1132081

Adjustable Angle Footplate with Pivot Tube - AT5543
Before 6/1/03



Adjustable Angle Footplate with Pivot Tube - AT5543
Before 6/1/03

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1060425	Footplate, Adjustable Angle - Small (3-1/4" Wide x 8" Long)	1	1
1		1060426	Footplate, Adjustable Angle - Medium (4-1/4" W x 8" L)	1	1
1		1060427	Footplate, Adjustable Angle - Large (5-1/4" W x 8" L)	1	1
1		1062569	Footplate, Adjustable Angle - X-Large (6-1/4" W x 8" L)	1	1
2	A	1029545	Screw, Socket Head Cap (1/4-20 x 3/4")	1	2
3		1048816	Screw, Nylon Adjustment (1/2-13 x 7/8")	1	1
4		1052102	Hinge, Footplate - Right	1	1
4		1052103	Hinge, Footplate - Left	1	1
5		1120384	Pivot Slide Tube, Straight - Alum. (9-7/8" Long)	1	1
5		1120385	Pivot Slide Tube, Straight - 2" Longer (11-7/8" Long)	1	1
6		7930321	Screw, Socket Button Head (1/4-20 x 1-7/8")	25	1
7		1026900	Washer (1/4 x 23/32 x 1/16")	1	1
8		7930313	Washer, Nylon (5/16 x 7/8 x 1/8")	25	1
9		7930333	Locknut (1/4-20)	25	1
10		1026907	Washer (1/4 x 1/2 x 1/16")	1	1
11		1025457	Spacer, Coved (1/4 x 3/4 x 11/32")	1	1
12	A	1082686	Nut, Hex Head (1/4-20 x 11/16")	1	2
13	A	1058517	Clamp, Footplate	1	1
14		See Chart	#14 90 Degree and 70 Degree MFX	1	1
14		See Chart	#14 70 Degree Tapered	1	1
14		See Chart	#14 60 Degree, 60 Degree MFX, 70 Degree Non-Tapered, & ELR's	1	1

NOTE: A - Due to a hardware change, for chairs built Before 8/99 items 2, 12, and 13 must be ordered together.

Item #14 Adjustable Angle Footplate w/ Pivot Tube

60 Degree, 60 Degree MFX, 70 Degree Non-Tapered, & ELR's

Straight Slide Tube (9-7/8")	Right	Left
10-11" Wide (3-1/4" Footplate)	1060428	1060429
12-13" Wide (4-1/4" Footplate)	1060430	1060431
14-15" Wide (5-1/4" Footplate)	1060432	1060433
16" Wide (6-1/4" Footplate)	1062572	1062573
ALPT Straight SlideTube (11-7/8") Aluminum	Right	Left
10-11" Wide (3-1/4" Footplate)	1062574	1062575
12-13" Wide (4-1/4" Footplate)	1062576	1062577
14-15" Wide (5-1/4" Footplate)	1060440	1060441
16" Wide (6-1/4" Footplate)	1062578	1062579

Adjustable Angle Footplate with Pivot Tube - AT5543
Before 6/1/03

Adjustable Angle Footplate with Pivot Tube - AT5543
Before 6/1/03

Item #14 Adustable Angle Footplate w/ Pivot Tube

70 Degree Tapered

Straight Pivot Tube (9-7/8")	Right	Left
16" Wide (4-1/4" Footplate)	1060430	1060431
ALPT Straight Pivot Tube (11-7/8")	Right	Left
16" Wide (4-1/4" Footplate)	1062576	1062577

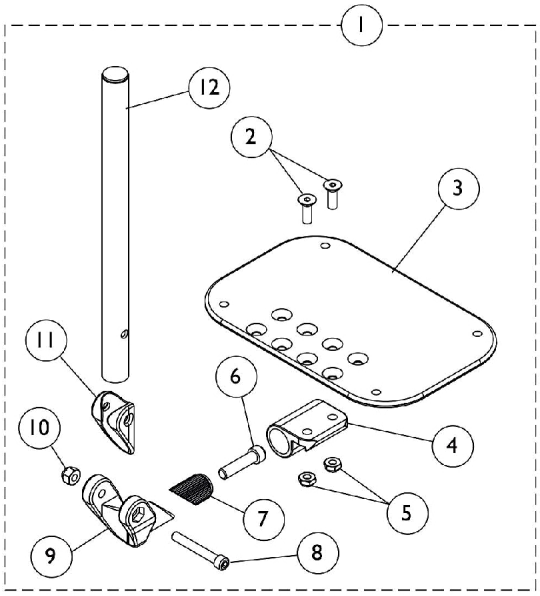
Item #14 Adjustable Angle Footplate w/ Pivot Tube

90 Degree and 70 Degree MFX

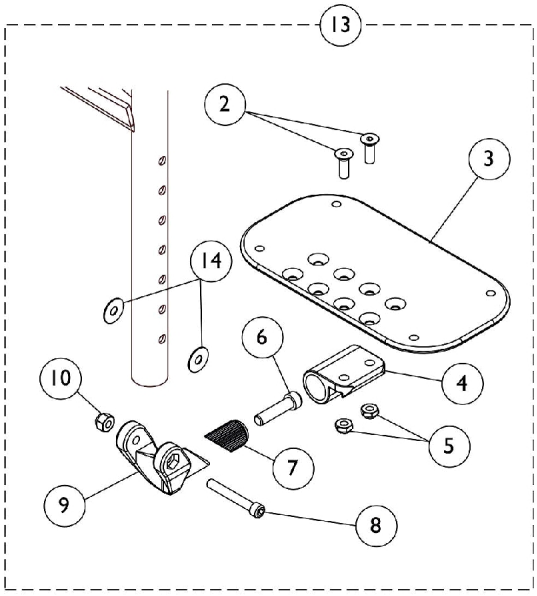
No Pivot Tube Bolts Through Support	Right	Left
10-11" Wide (3-1/4" Footplate)	1060434	1060435
12-13" Wide (4-1/4" Footplate)	1060436	1060437
14-15" Wide (5-1/4" Footplate)	1060438	1060439
16" Wide (6-1/4" Footplate)	1062570	1062571

Footplate and Pivot Tube Assemblies - AT5543 Adjustable Angle

After 5/31/03



Swingaway Front Riggings
Except 90 Degree and 70 Degree MFX



90 Degree and 70 Degree MFX

Used on all front riggings <u>except</u> Wedge Style AT5044 Elevating Legrests

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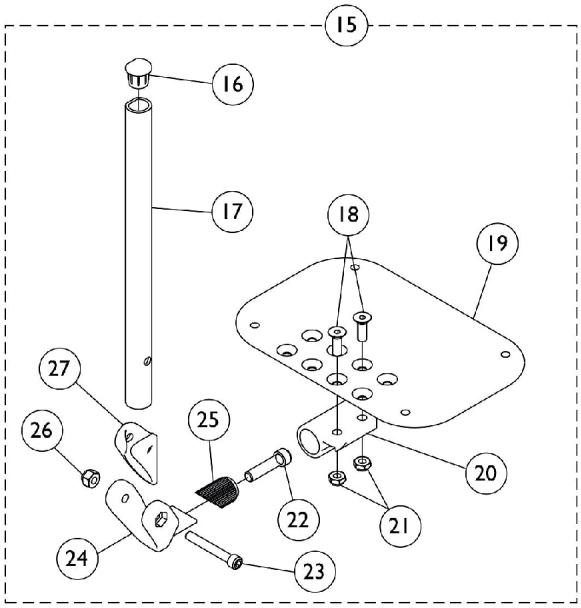


Used on Wedge Style AT5044 Elevating Legrests

Footplate and Pivot Tube Assemblies - AT5543 Adjustable Angle

After 5/31/03

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	C	See Chart	#1 60°, 60° MFX, 70° Non Tapered, & Ratchet Style AT5044 Front Riggings	1	1
1	C	See Chart	#1 70° Tapered Footrests	1	1
2		1113578	Screw, Socket Head C' Sunk (1/4-28 x 3/4")	1	2
3		1113571	Footplate, Small (3-1/4" Wide x 8" Long)	1	1
3		1113572	Footplate, Medium (4-1/4" Wide x 8" Long)	1	1
3		1113573	Footplate, Large (5-1/4" Wide x 8" Long)	1	1
3		1113574	Footplate, X-Large (6-1/4" Wide x 8" Long)	1	1
4		1113528	Bracket, Adjustable Angle Footplate	1	1
5		1025765	Locknut (1/4-28)	1	2
6		1021343	Screw, Socket Head Cap (5/16-18 x 1-1/4")	1	1
7		1113530	Hinge Attachment	1	1
8		1096810	Screw, Socket Head (1/4-28 x 1-3/4")	1	1
9		1113529	Hinge, Adjustable Angle Footrest	1	1
10		1065362	Locknut (1/4-28)	1	1
11		1114688	Spacer, Hinge	1	1
12	A	1114699	Pivot Slide Tube, Straight (10-1/4")	1	1
12	B	1114700	Pivot Slide Tube, Straight 2" Longer ALPT (12-1/4")	1	1
13	D	See Chart	#13 70°/90° MFX Footrests	1	1
14		1025456	Washer (3/4 x 1/4 x 1/32")	1	2
15	E	See Chart	#15 Wedge Style AT5044 Elevating Legrests	1	1
16		1134427	Package, Plug Buttons "D" Shaped (3/4")	10	1
17	F	1134433	Pivot Slide Tube Assembly w/ Plug Button	1	1
17	F	1134432	Pivot Slide Tube Assembly, 2" Longer w/ Plug Button	1	1
18		1113578	Screw, Socket Head C' Sunk (1/4-28 x 3/4")	1	2
19		1113573	Footplate, Large (5-1/4" Wide x 8" Long)	1	1
19		1113574	Footplate, X-Large (6-1/4" Wide x 8" Long)	1	1
20		1113528	Bracket, Adjustable Angle Footplate	1	1
21		1025765	Locknut (1/4-28)	1	2
22		1021343	Screw, Socket Head Cap (5/16-18 x 1-1/4")	1	1
23		1096810	Screw, Socket Head (1/4-28 x 1-3/4")	1	1
24		1113529	Hinge, Adjustable Angle Footrest	1	1
25		1113530	Hinge Attachment	1	1
26		1065362	Locknut (1/4-28)	1	1
27		1114688	Spacer, Hinge	1	1

NOTE: A - 60°, 60° MFX, 70° Tapered, 70° Non Tapered Footrests, and Ratchet Style AT5044 Legrest.
B - ALPT 2" Longer
C - Includes items 2-12
D - Includes items 2-10 & 14
E - Includes items 16-27
F - Wedge Style AT5044 Legrest

Footplate and Pivot Tube Assemblies - AT5543 Adjustable Angle

After 5/31/03

#1 Adjustable Angle Footplates w/ Pivot Tubes

60°, 60° MFX, 70° Non Tapered, & Ratchet Style AT5044 Front Riggings

Straight Slide Tube (10-1/4")	Right	Left
10-11" Wide (3-1/4" Footplate)	1114638	1114639
12-13" Wide (4-1/4" Footplate)	1114640	1114641
14-15" Wide (5-1/4" Footplate)	1114642	1114643
16" Wide (6-1/4" Footplate)	1114644	1114645
ALPT Straight Slide Tube (12-1/4")	Right	Left
10-11" Wide (3-1/4" Footplate)	1114648	1114649
12-13" Wide (4-1/4" Footplate)	1114650	1114651
14-15" Wide (5-1/4" Footplate)	1114652	1114653
16" Wide (6-1/4" Footplate)	1114654	1114655

#1 Adjustable Angle Footplates w/ Pivot Tubes

70° Tapered Footrests

Straight Slide Tube (10-1/4")	Right	Left
16" Wide (4-1/4" Footplate)	1114640	1114641
ALPT Straight Slide Tube (12-1/4")	Right	Left
16" Wide (4-1/4" Footplate)	1114650	1114651

Footplate and Pivot Tube Assemblies - AT5543 Adjustable Angle

After 5/31/03

#13 Adjustable Angle Footplates w/ Pivot Tubes

70°/90° MFX Footrests

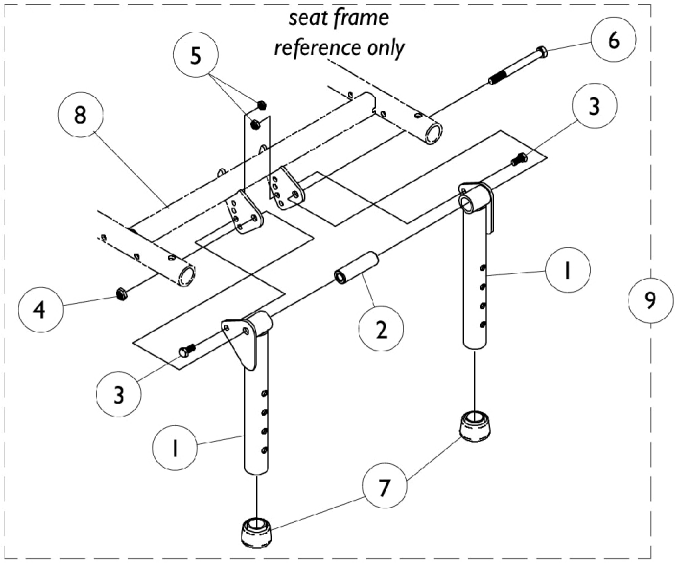
No Slide Tube - Bolts Through Support	Right	Left
10-11" Wide (3-1/4" Footplate)	1114628	1114629
12-13" Wide (4-1/4" Footplate)	1114630	1114631
14-15" Wide (5-1/4" Footplate)	1114632	1114633
16" Wide (6-1/4" Footplate)	1114634	1114635

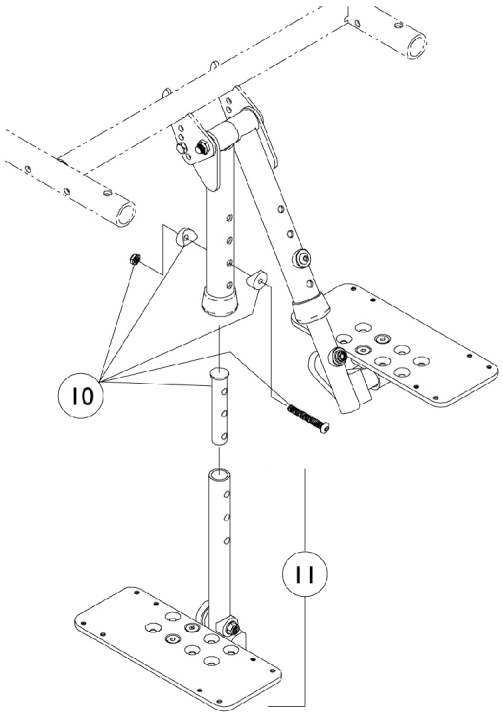
#15 Adjustable Angle Footplates w/ Pivot Tubes

Wedge Style AT5044 Elevating Legrests

Straight Slide Tube (10-1/4")	Right	Left
14-15" Wide (5-1/4" Footplate)	1132061	1132062
16" Wide (6-1/4" Footplate)	1132063	1132064
ALPT Straight Slide Tube (12-1/4")	Right	Left
14-15" Wide (5-1/4" Footplate)	1132089	1132090
16" Wide (6-1/4" Footplate)	1132091	1132092

Bilateral Contracture Footrest



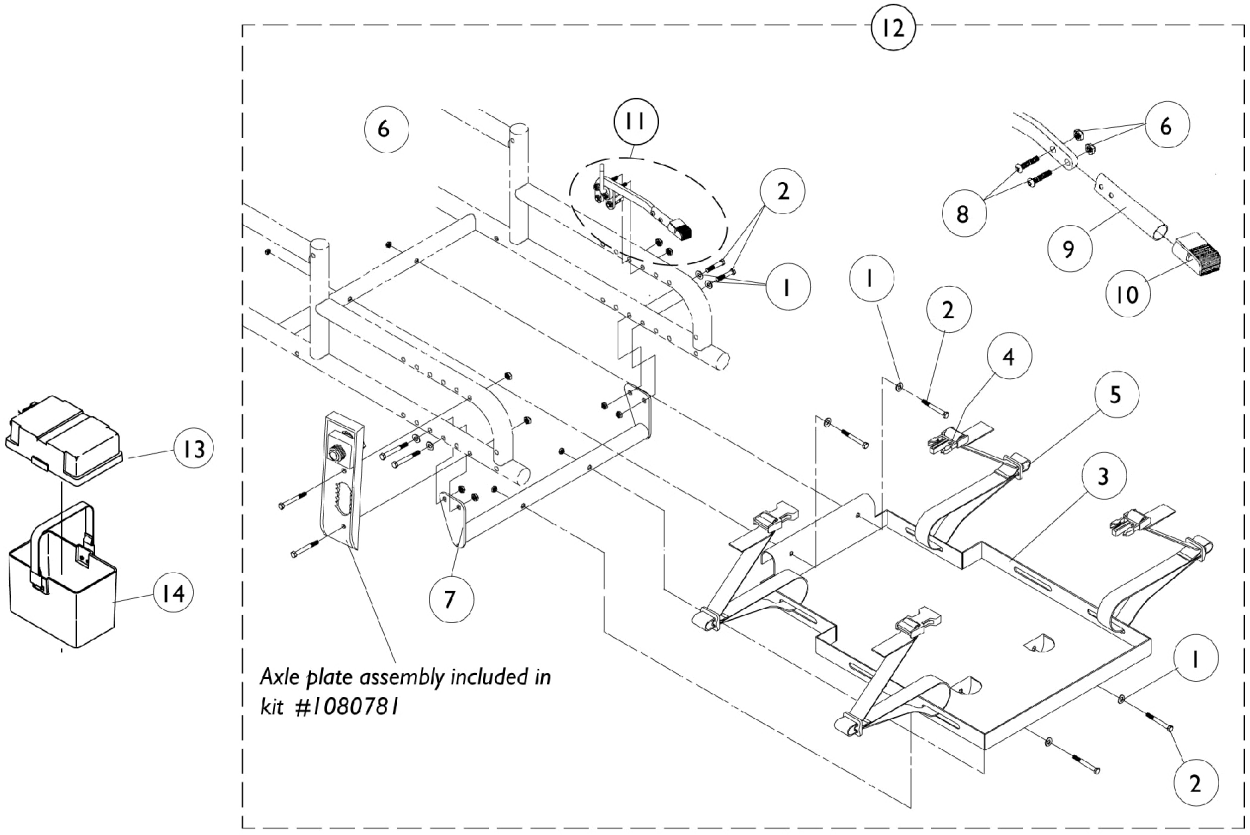


Bilateral Contracture Footrest

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1066573	Footrest Support -Right	1	1
1		1066574	Footrest Support -Left	1	1
2		1066571	Spacer (5/16 x 2 x 5/8")	1	1
3		1025752	Screw, Hex Head (1/4-20 x 1-1/2")	1	2
4		1025730	Locknut (5/16-24)	1	1
5		1025195	Locknut (1/4-20)	1	2
6		1028600	Screw, Hex Head Cap (5/16-24 x 3")	1	1
7		1026124	Anti-Rattle Collar	1	2
8	A	1069520	Crossmember	1	1
8	B	1069521	Crossmember	1	1
8	C	1069522	Crossmember	1	1
9		1066575	Bilateral Contracture Platform Hardware (1 Pair)	2	1
10		1057846	Kit, Pivot/Slide Tube Mounting Hardware	2	1
11		1060428	Adjustable Angle Footplate Assembly (3-1/4" Wide) -Right	1	1
11		1060429	Adjustable Angle Footplate Assembly (3-1/4" Wide) -Left	1	1
11		1060432	Adjustable Angle Footplate Assembly (5-1/4" Wide) -Right	1	1
11		1060433	Adjustable Angle Footplate Assembly (5-1/4" Wide) -Left	1	1

NOTE: A - 14" Wide
B - 15" Wide
C - 16" Wide

Vent Tray Assembly



Vent Tray Assembly

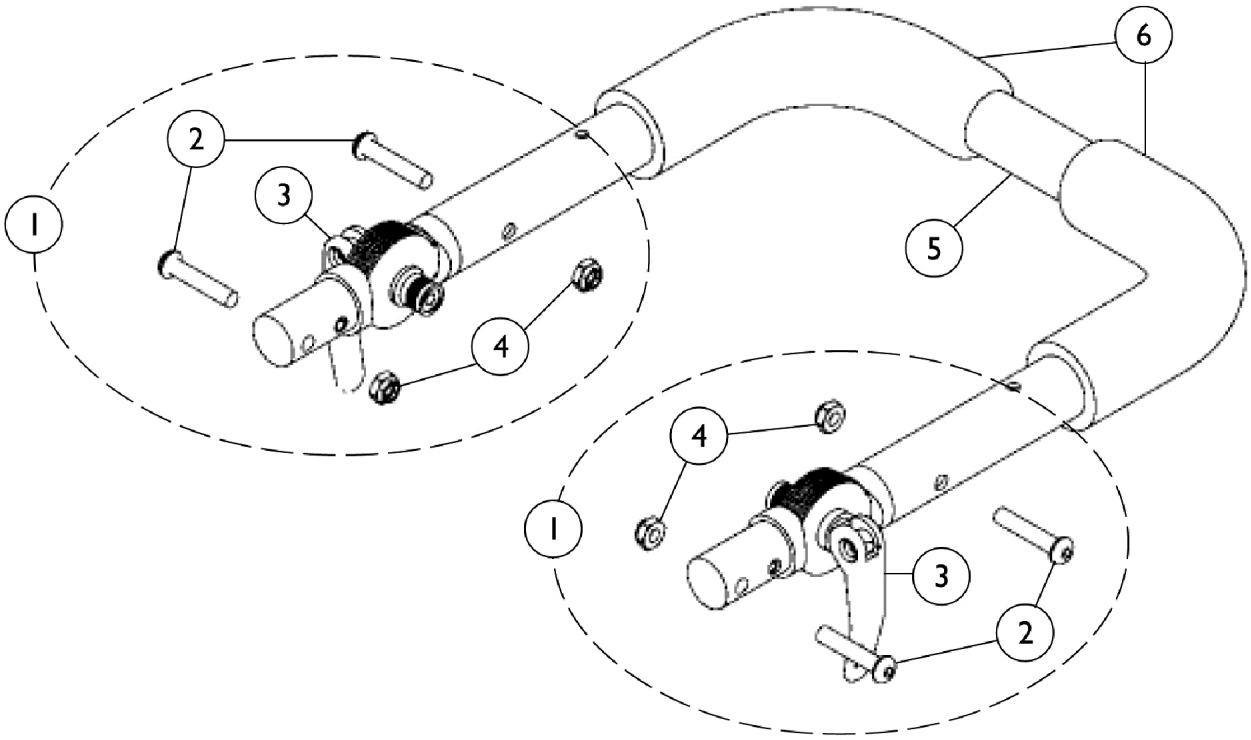
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1		1026907	Washer (1/4 x 1/2 x 1/16")	1	8
2		1055348	Screw, Hex Head Cap (1/4-28 x 1-3/4")	1	8
3		1076841	Vent Tray	1	1
4		1052426	Buckle, Slide Release	1	2
5		1052424	Strap with Slide Release Buckle (22" Long)	1	2
6		1065362	Locknut (1/4-28)	1	4
7		1078966	Crossmember	1	1
8		1055305	Screw, Button Head Socket Cap (1/4-28 x 3/4")	1	2
9		1080162	Pedal, Foot Extended	1	1
10		1053304	End Cap	1	1
11		1080161	Tilt Foot Lever (For Use with Vent Tray Chair)	1	1
	A	1080785	Instruction Sheet	1	1
12	B,C	1080782	Vent Tray Assembly	1	1
12	B,D	1080781	Vent Tray Assembly	1	1
13		1095747	Battery Box Top	1	1
14		1057944	Battery Box Bottom with Strap	1	1

NOTE: A - Not Shown
B - Includes Items 1-11 and Instruction Sheet.
C - Before 7/1/98
D - After 6/30/98

Miscellaneous Accessories

Part Number	Description	Package Quantity
1050641	Anti-Tipper (1 Pair)	2
1027644	Calf Strap - 14-15" Wide (26" Long)	1
1032243	Calf Strap - 16" Wide (36" Long)	1
1068210	Clamp with Hardware, 3/4" to 1"	1
1032216	"H" Heel Strap	1
1034751	Positioning Strap Airline Style Buckle	1
1004310	Positioning Strap Auto Syle	1
1034744	Positioning Strap Hook & Loop	1
40176X010	Tire Pump	1
1038599	Wheel Lock Extensions, 6" (1 Pair)	2

Adjustable Stroller Handles



Adjustable Stroller Handles

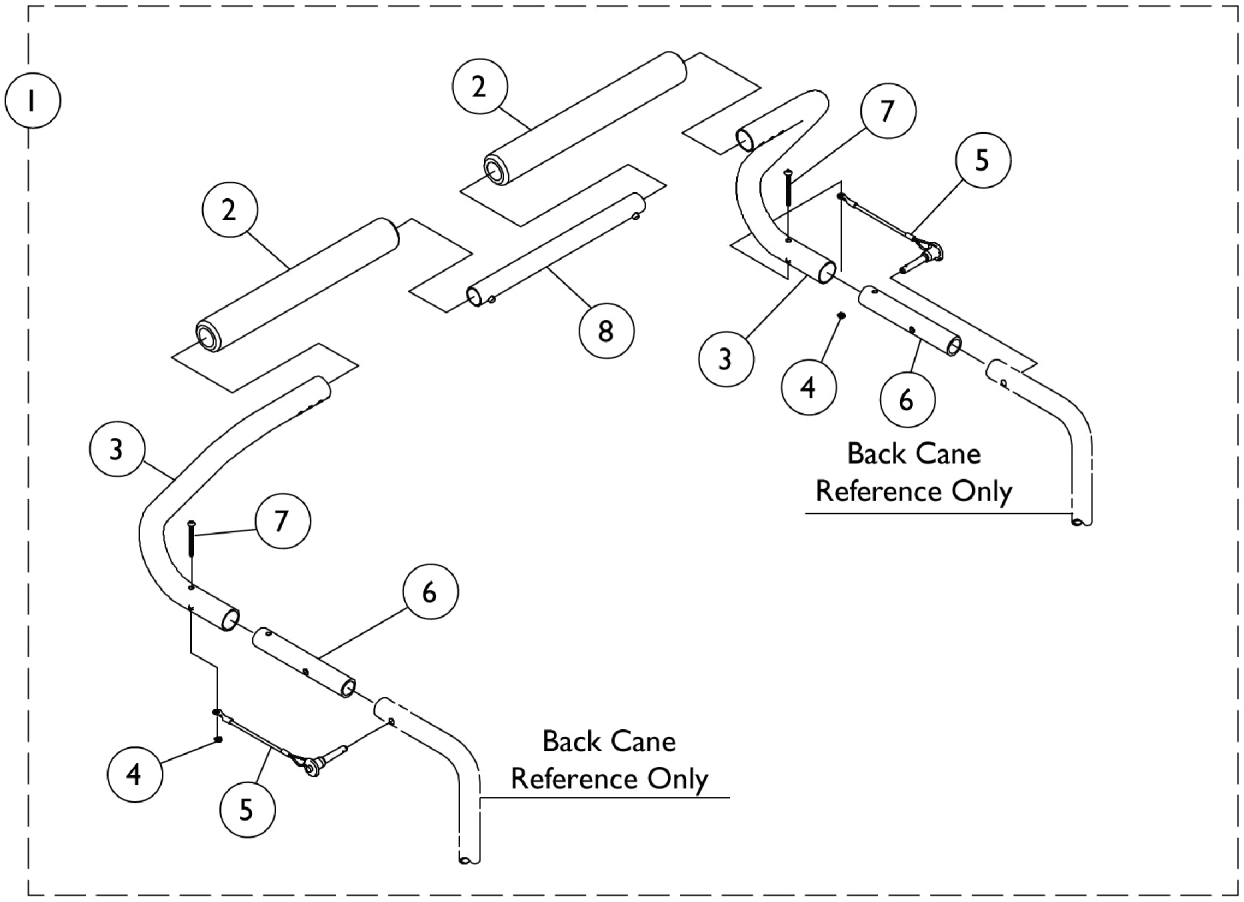
Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1114689	Stroller Handle Hinge Hardware (1 Pair)	2	1
2		1055309	Screw, Button Head (1/4-28 x 1-1/4")	1	4
3		1112539	Folding Hinge Assembly	1	2
4		1025765	Locknut (1/4-28)	1	4
5		See Chart	#5 Adjustable Stroller Handles	1	1
6	C	1032245	Grip, Foam Hand (6-7/8" Long)	1	2
6	B	1133698	Grip, Foam Hand (9" Long)	1	2

NOTE: A - Includes items 2-4.
B - 12-16" Wide Chairs
C - 10-11" Wide Chairs

Item #5 Push Handle with Grip

10" Wide	11" Wide	12" Wide	13" Wide	14" Wide	15" Wide	16" Wide
1082618	1082619	1082620	1082621	1082622	1082623	1082624

Stroller Handles - 1483



Stroller Handles - 1483

Item Number	Note	Part Number	Description	Quantity Per	
				Package	Assembly
1	A	1071194	Stroller Handle Assembly	1	1
1	B	1071193	Stroller Handle Assembly	1	1
1	C	1075082	Stroller Handle Assembly	1	1
2		1133698	Grip, Foam Hand (9" Long)	1	2
3		1075091	Stroller Handle -Right	1	1
3		1075092	Stroller Handle -Left	1	1
4		1025735	Locknut (#10-32)	1	2
5		1045470	Pin, Quick Release with Lanyard	1	2
6		1061993	Tube, Insert	1	2
7		1107155	Screw, Phillips Pan Head Tap (#10-32 x 1-1/4")	1	2
8	A	1071175	Link Assembly, Stroller Handle	1	1
8	B	1071174	Link Assembly, Stroller Handle	1	1
8	C	1075083	Link Assembly, Stroller Handle	1	1

NOTE: A - 10-12" Wide Chairs
B - 13-15" Wide Chairs
C - 16" Wide Chairs

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